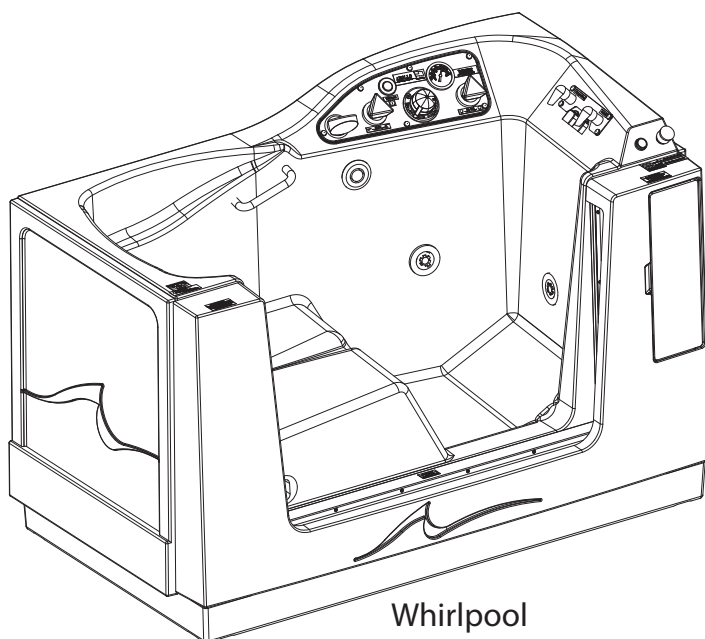


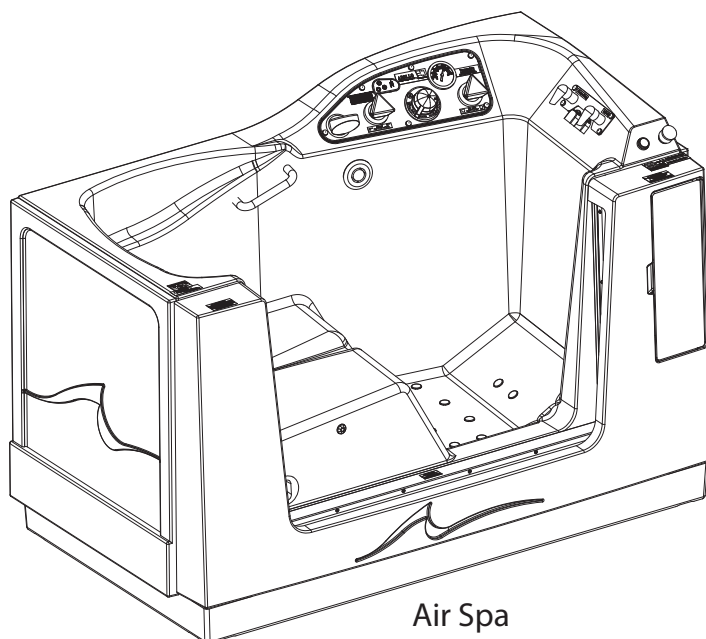
APOLLO

C o r p o r a t i o n

Essence™ Spa Parts Manual



Whirlpool



Air Spa

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Product Identification

Product: _____

Model: _____

Essence™ Spa Serial Number: _____

Optional Features

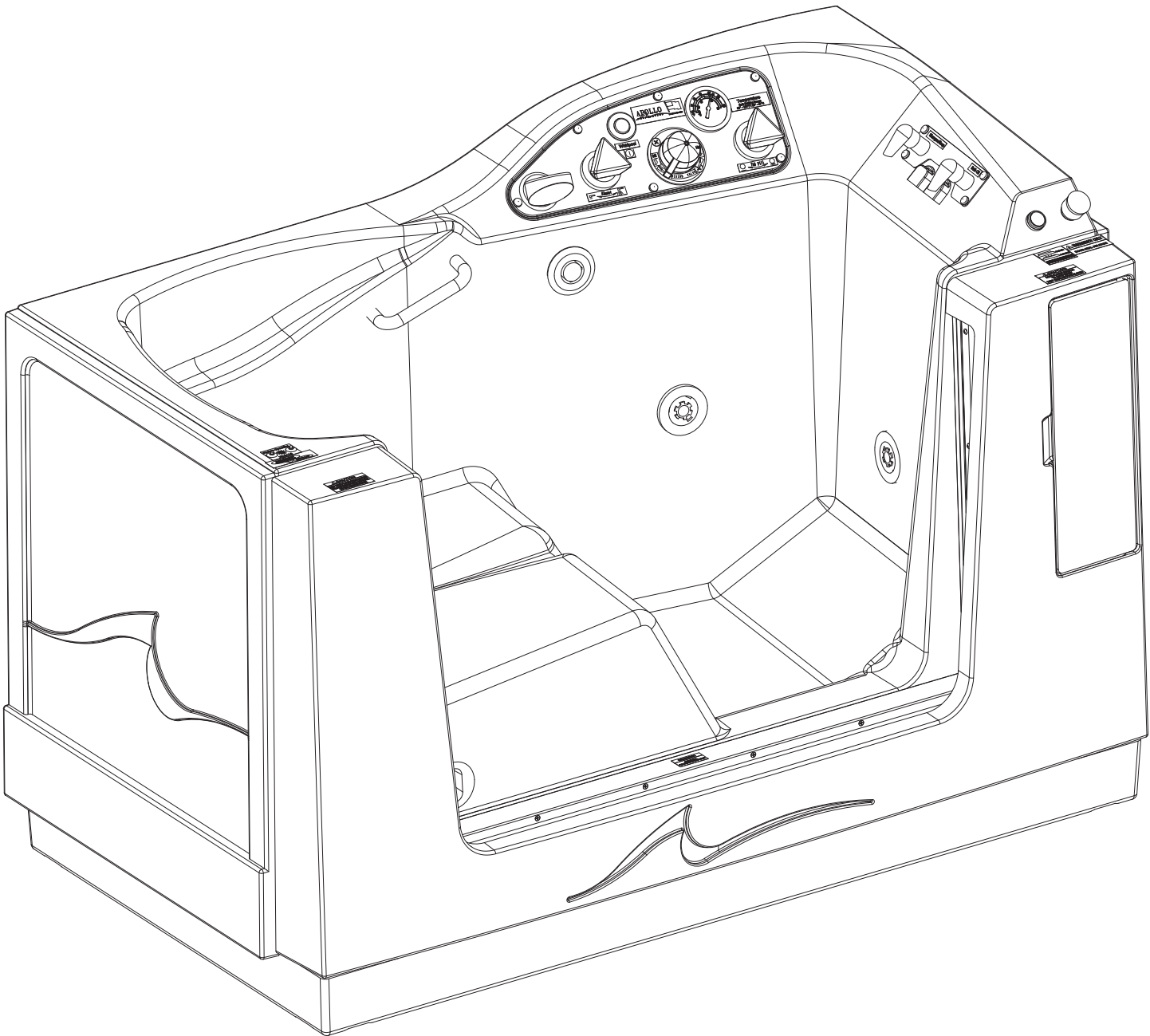
☐ Remedy® UV system

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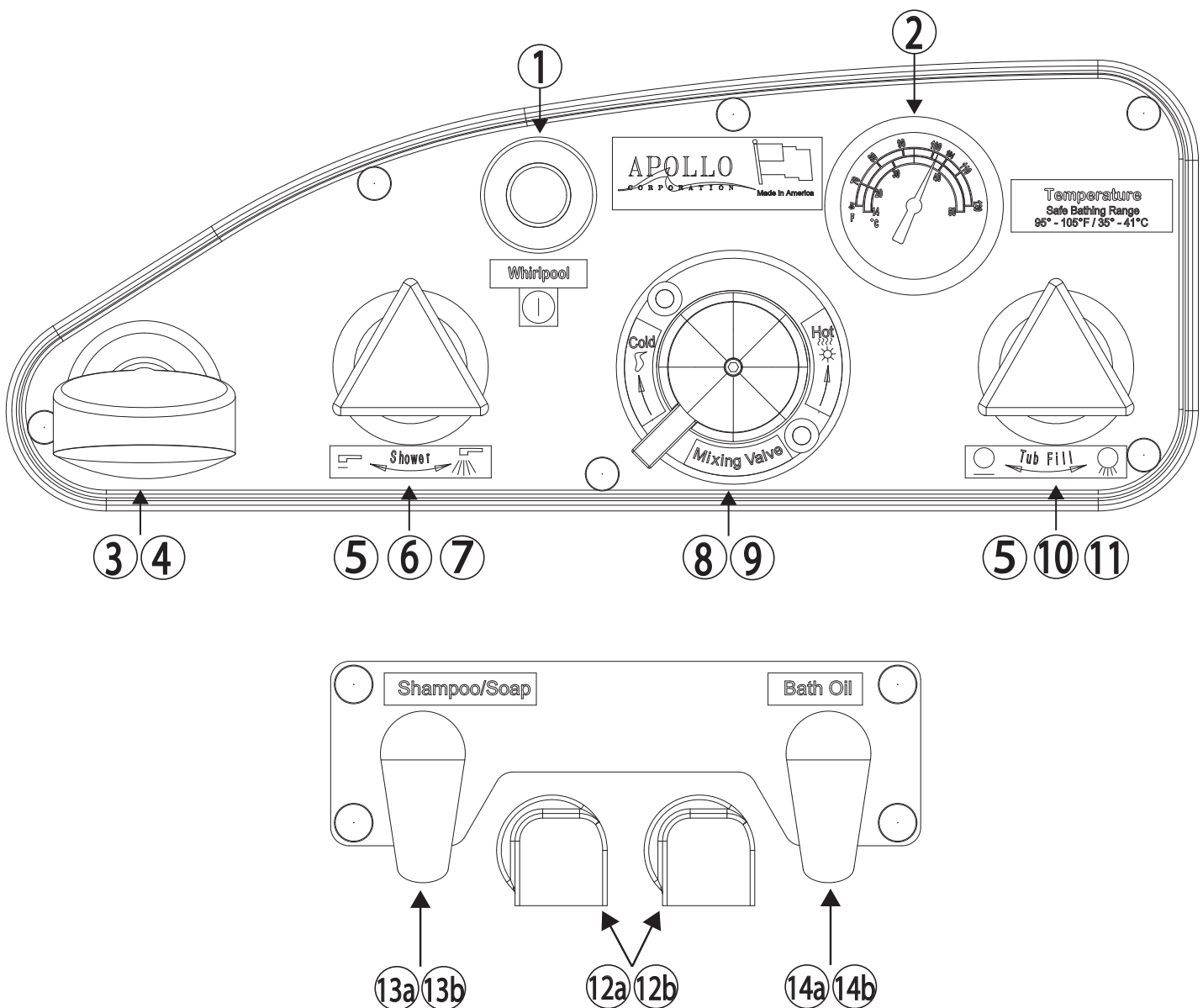
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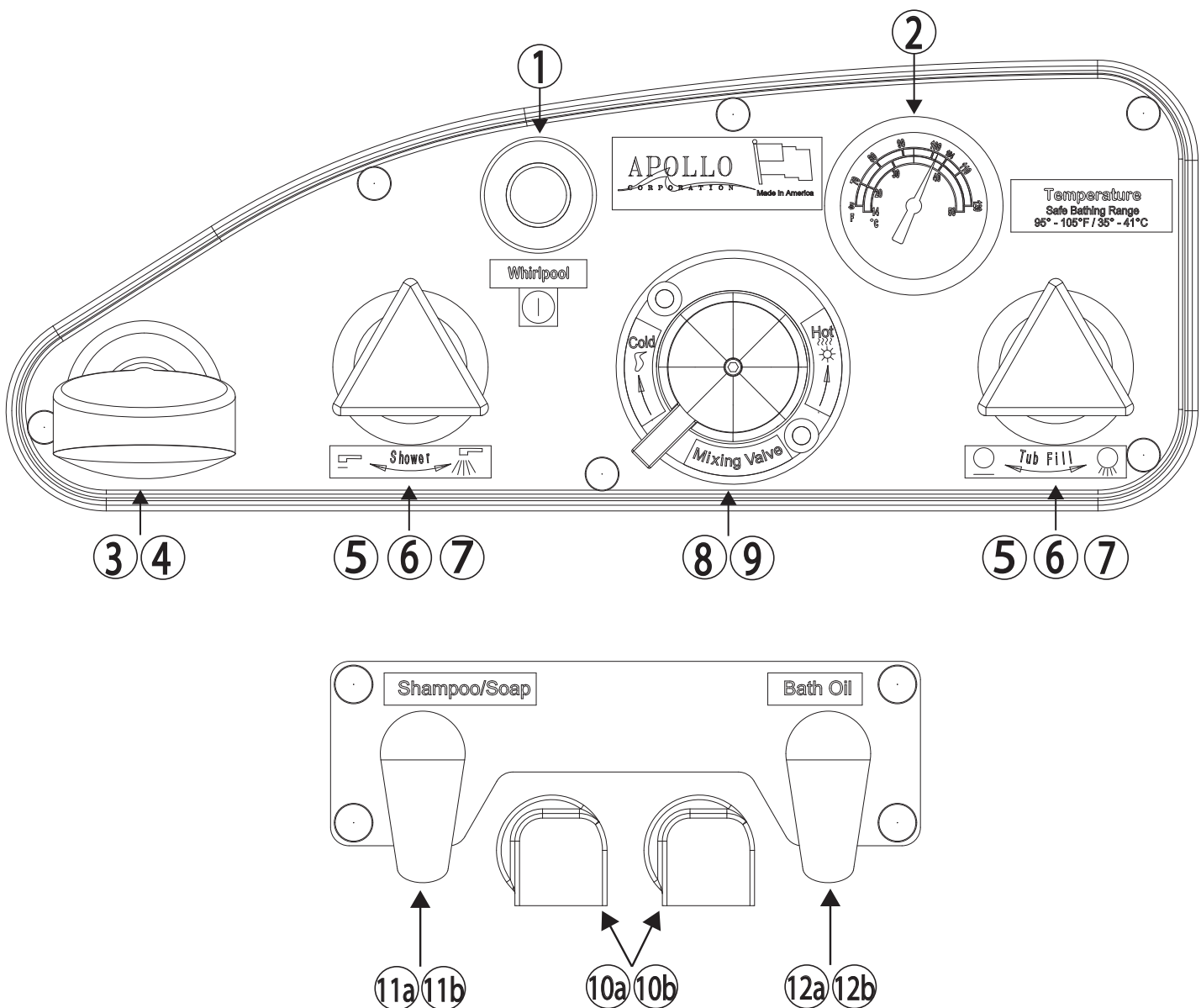
Whirlpool Control Panel (2011 - 2015)

Item	Part #	Description	Item	Part #	Description
1	320157	Air Button	12a	320420	Fill Spout
2	350336	Thermometer	12b	320534	Fill Spout Brushed Nickel
3	320005	Shower Hose	13a	215182	Shampoo/Body Wash Pump
4	320006	Shower Wand	13b	215184	Shampoo/Body Wash Pump Brushed Nickel
5	320329	Chrome Knob	14a	215183	Bath Oil Pump
6	510082	Valve Cartridge 1/2" 90 Degree	14b	215185	Bath Oil Pump Brushed Nickel
7	510084	Valve Seat 1/2"	Kit	515005	Skin Care Pump Kit (items 13a & 14a)
8	510066	Rada 222 Control Knob	Kit	515007	Skin Care Pump Kit Brushed Nickel (items 13b & 14b)
9	510071	Rada 222 Radatherm Cartridge			
10	510087	Valve Cartridge 3/4" 90 degree			
11	510088	Renewable Seat Set 3/4"			



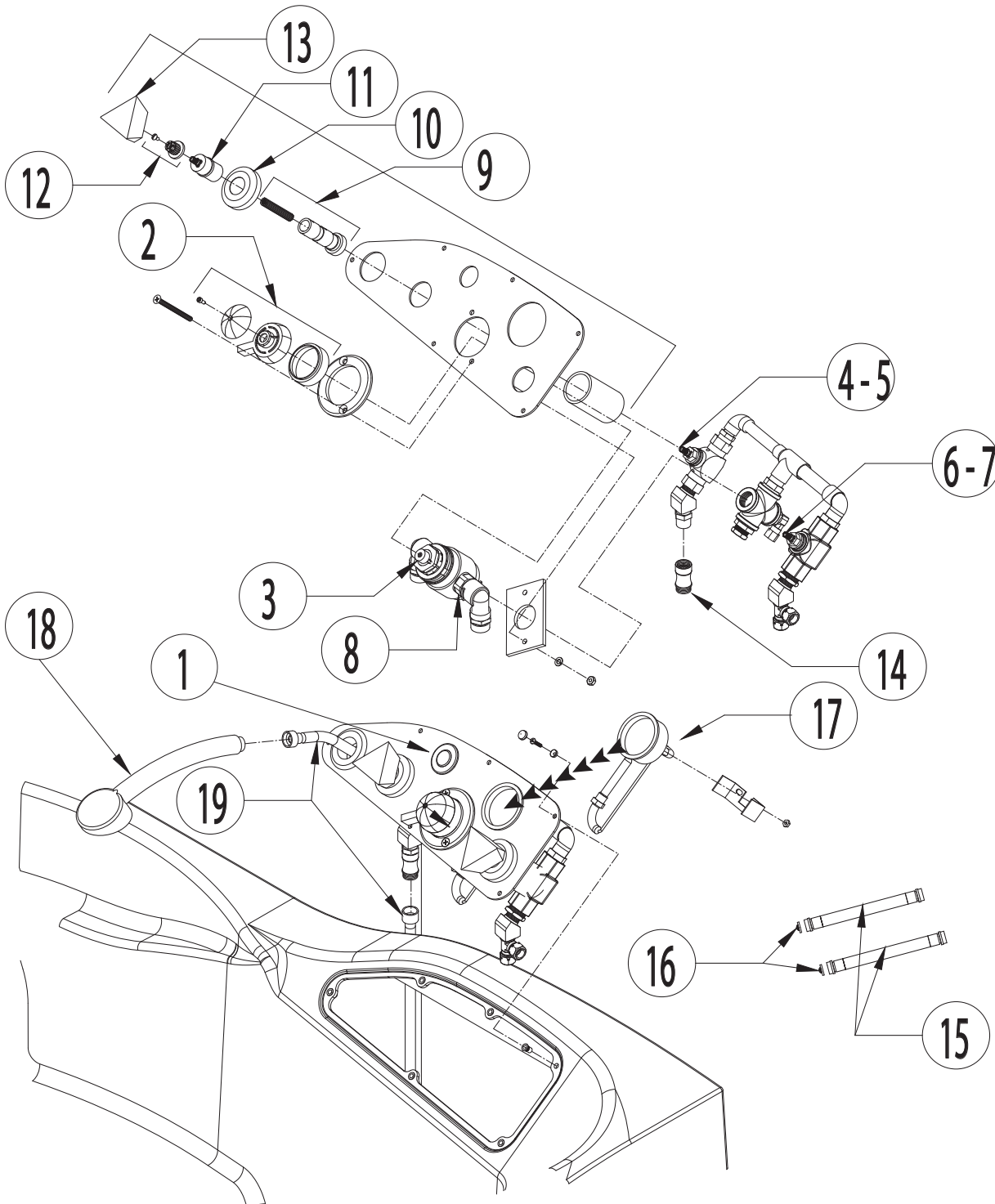
Whirlpool Control Panel (2015 - Present)

Item	Part #	Description	Item	Part #	Description
1	320157	Air Button	11a	215182	Shampoo/Body Wash Pump
2	350336	Thermometer	11b	215184	Shampoo/Body Wash Pump Brushed Nickel
3	320005	Shower Hose	12a	215183	Bath Oil Pump
4	320006	Shower Wand	12b	215185	Bath Oil Pump Brushed Nickel
5	320329	Chrome Knob	Kit	515005	Skin Care Pump Kit (items 11a & 12a)
6	510087	Valve Cartridge 3/4" 90 degree	Kit	515007	Skin Care Pump Kit Brushed Nickel (items 11b & 12b)
7	510088	Renewable Seat Set 3/4"			
8	510066	Rada 222 Control Knob			
9	510071	Rada 222 Radatherm Cartridge			
10a	320420	Fill Spout			
10b	320534	Fill Spout Brushed Nickel			



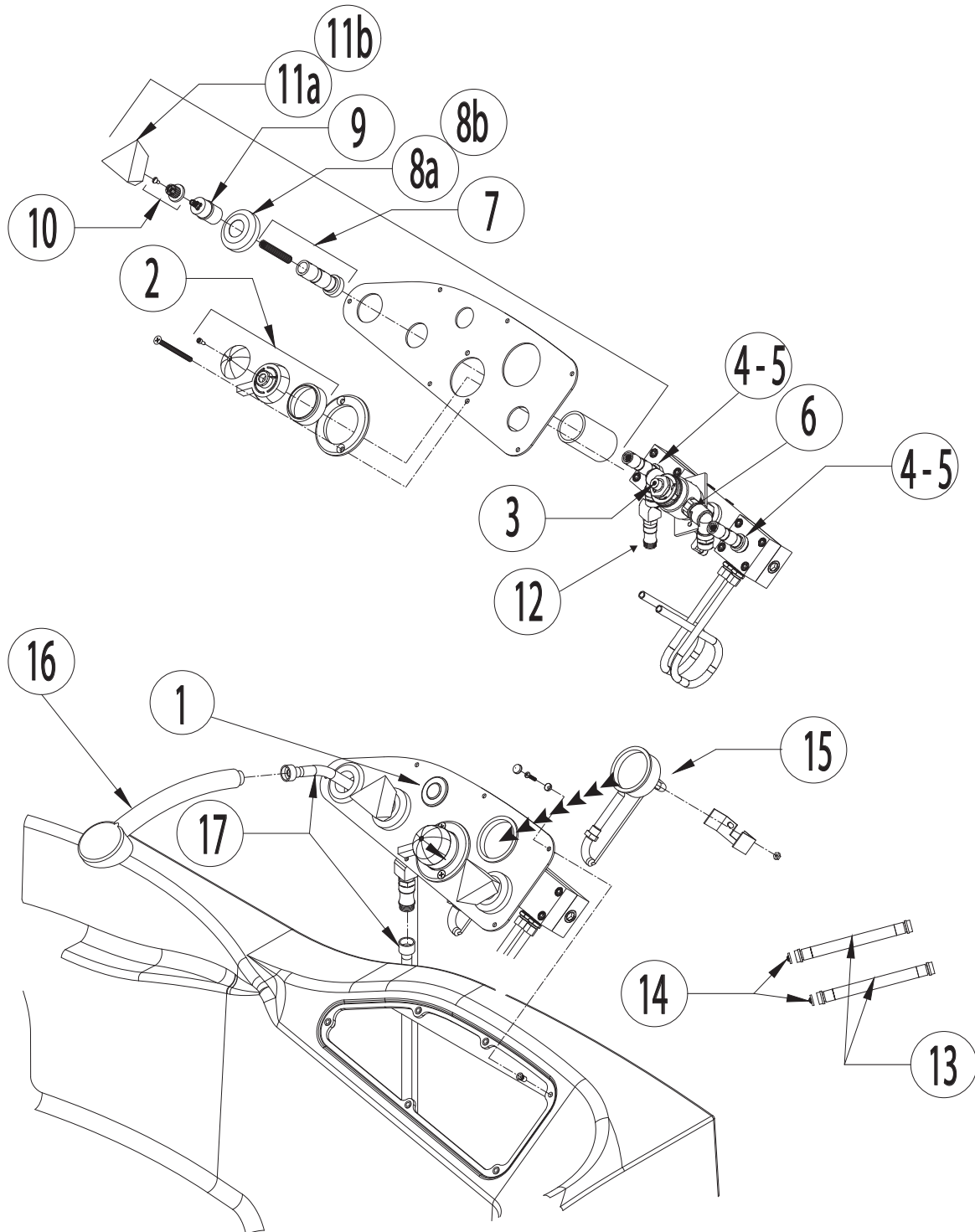
Whirlpool Control Panel Valves (2011 - 2015)

Item	Part #	Description	Item	Part #	Description
1	320157	Air Button	12	510090	Grohe Handle Connection Set
2	510066	RADA 222 Control Knob	13	320329	Chrome Knob
3	510071	Radatherm Cartridge Rada 222	14	320517	Dual Check Valve (ASME A112.18.3)
4	510082	Valve Cartridge 1/2" 90 Degree	15	320489	Supply Hose, SS .50 x 60"
5	510084	Valve Seat 1/2"	16	320289	Hose Screen Washer
6	510087	Valve Cartridge 3/4" 90 degree	17	350336	Thermometer
7	510088	Renewable Seat Set 3/4"	18	320006	Shower Wand
8	510073	Check valve Cartridge RADA 222	19	320005	84" Shower Hose
9	510086	Extension Spindle			
10	320423	Flange			
11	510091	Grohe Extension Sleeve			



Whirlpool Control Panel Valves (2015 - Present)

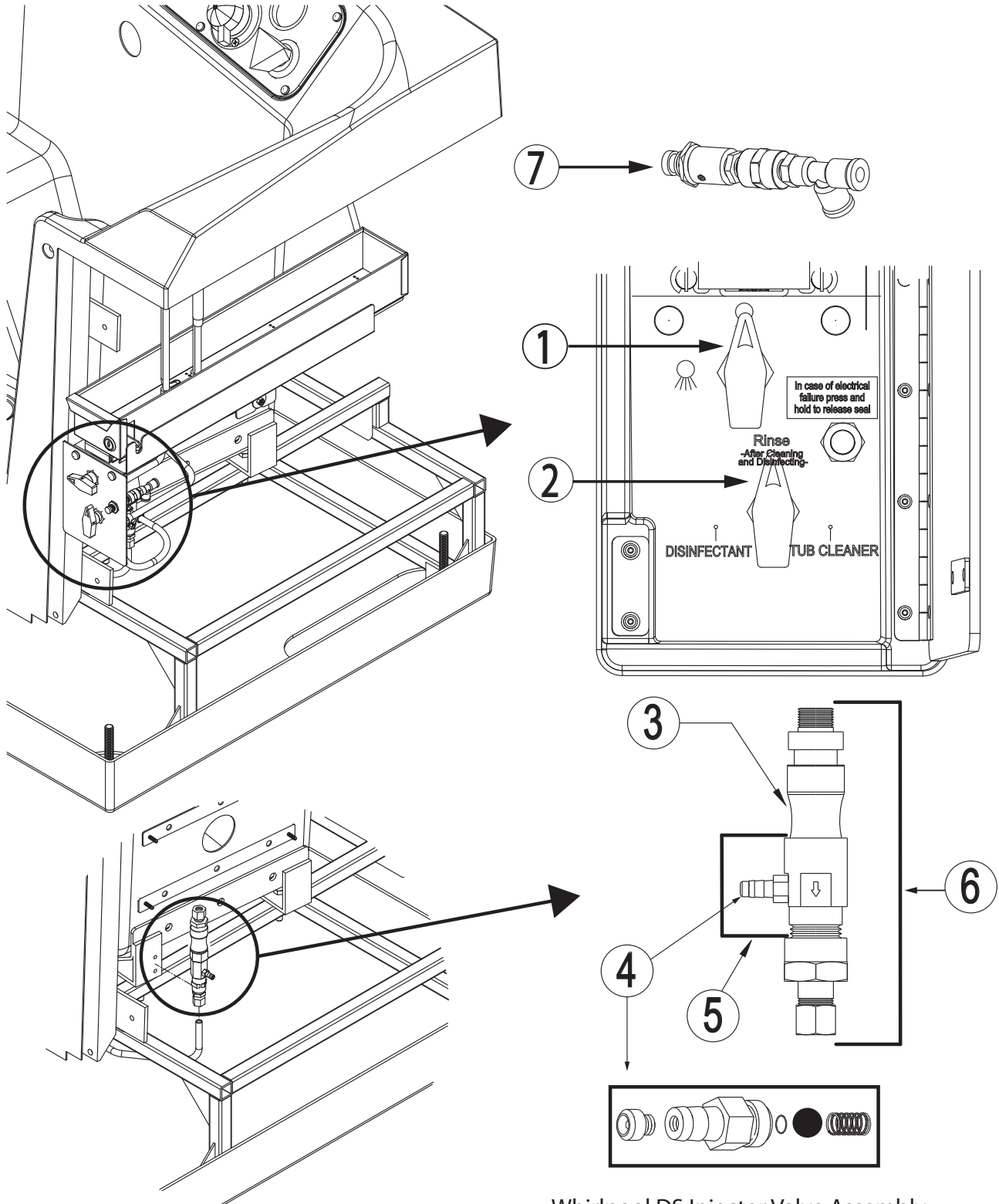
Item	Part #	Description	Item	Part #	Description
1	320157	Air Button	11a	320329	Chrome Knob
2	510066	RADA 222 Control Knob	11b	320529	TDL Handle Satin Nickel
3	510071	Radatherm Cartridge Rada 222	12	320517	Dual Check Valve (ASME A112.18.3)
4	510087	Valve Cartridge 3/4" 90 degree	13	320489	Supply Hose, SS .50 x 60"
5	510088	Renewable Seat Set 3/4"	14	320289	Hose Screen Washer
6	510073	Check valve Cartridge RADA 222	15	350336	Thermometer
7	510086	Extension Spindle	16	320006	Shower Wand
8a	320423	Flange	17	320005	84" Shower Hose
8b	320530	Flange Satin Nickel			
9	510091	Grohe Extension Sleeve			
10	510090	Grohe Handle Connection Set			



Whirlpool Cleaning/Disinfecting System (2011 - 2013)

Item	Part #	Description
1	320296	2-Way Valve
	200313	2-Way Valve with 90 degree elbows
2	320295	3-Way Valve
	200317	3-Way Valve with 90 degree elbows
3	320517	Dual Check Valve (ASME A112.18.3)
4	500154	Injector Barb Replacement Kit
5	401006	Chemical Injector
6	215115	Whirlpool DS Injector Valve Assy

Item	Part #	Description
7	215134	Emergency Air Release Button Assy



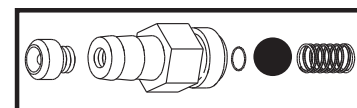
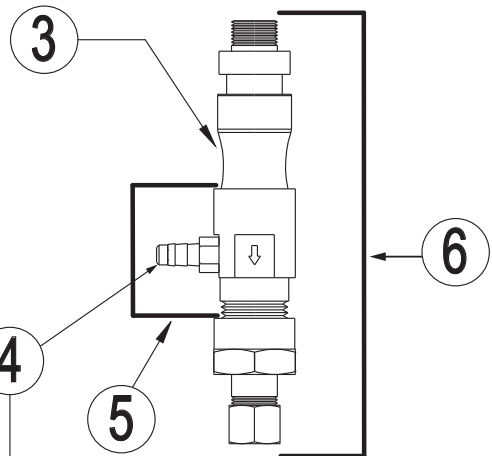
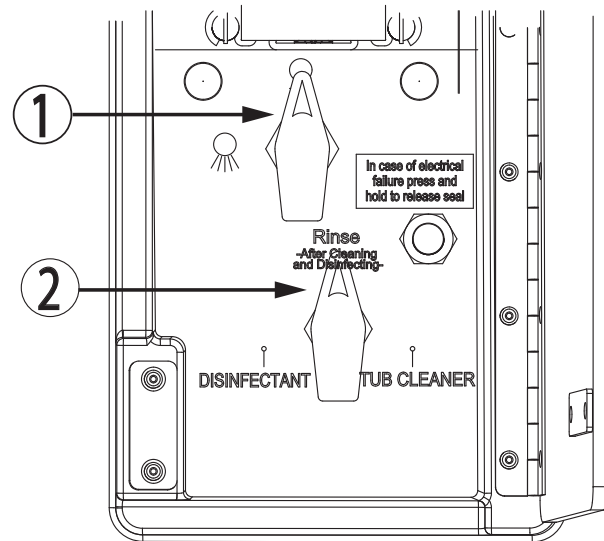
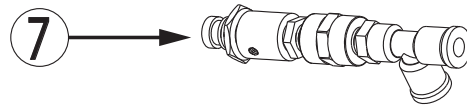
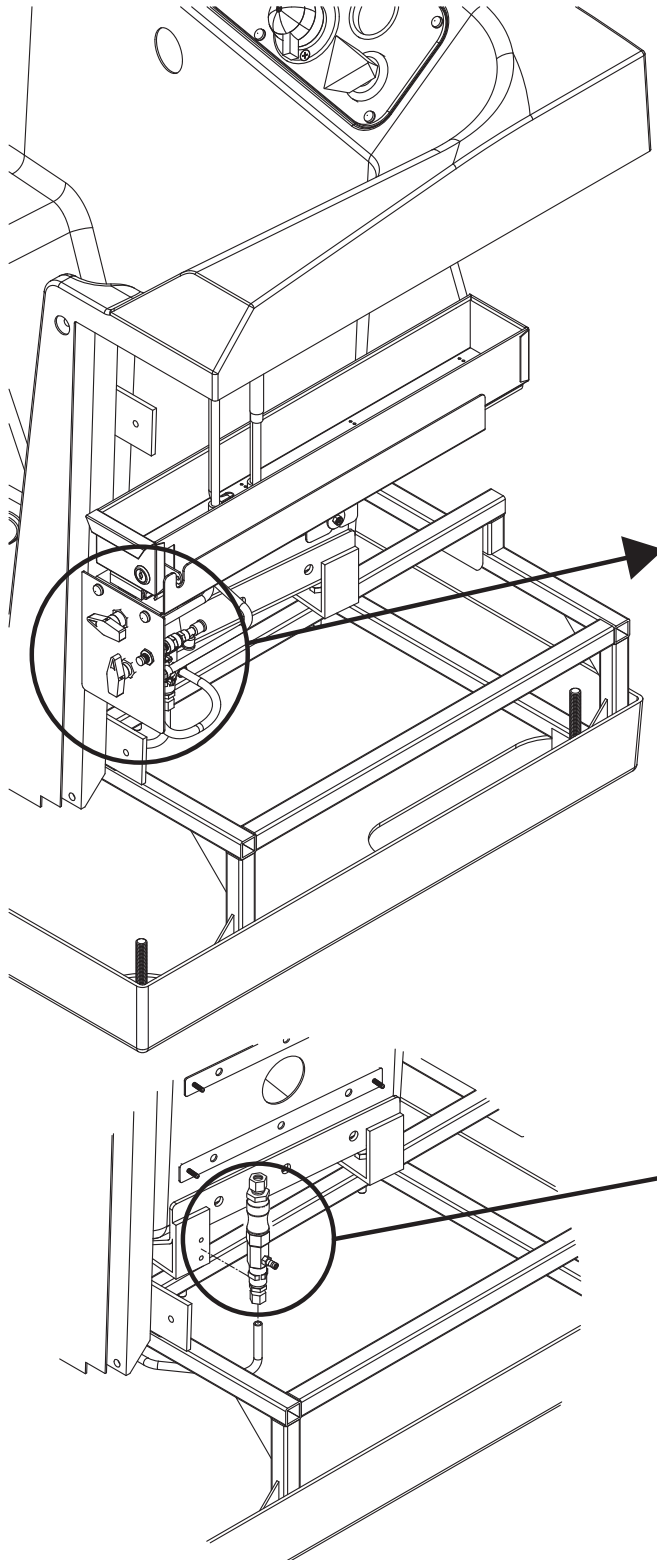
Whirlpool DS Injector Valve Assembly

January 2019

Whirlpool Cleaning/Disinfecting System (2013 - Present)

Item	Part #	Description
1	320296	2-Way Valve
1	200313	2-Way Valve with 90 degree elbows
2	320522	3-Way Valve
2	200435	3-Way Valve with 90 degree elbows
3	320517	Dual Check Valve (ASME A112.18.3)
4	500154	Injector Barb Replacement Kit
5	401006	Chemical Injector
6	215115	Whirlpool DS Injector Valve Assy

Item	Part #	Description
7	215134	Emergency Air Release Button Assy

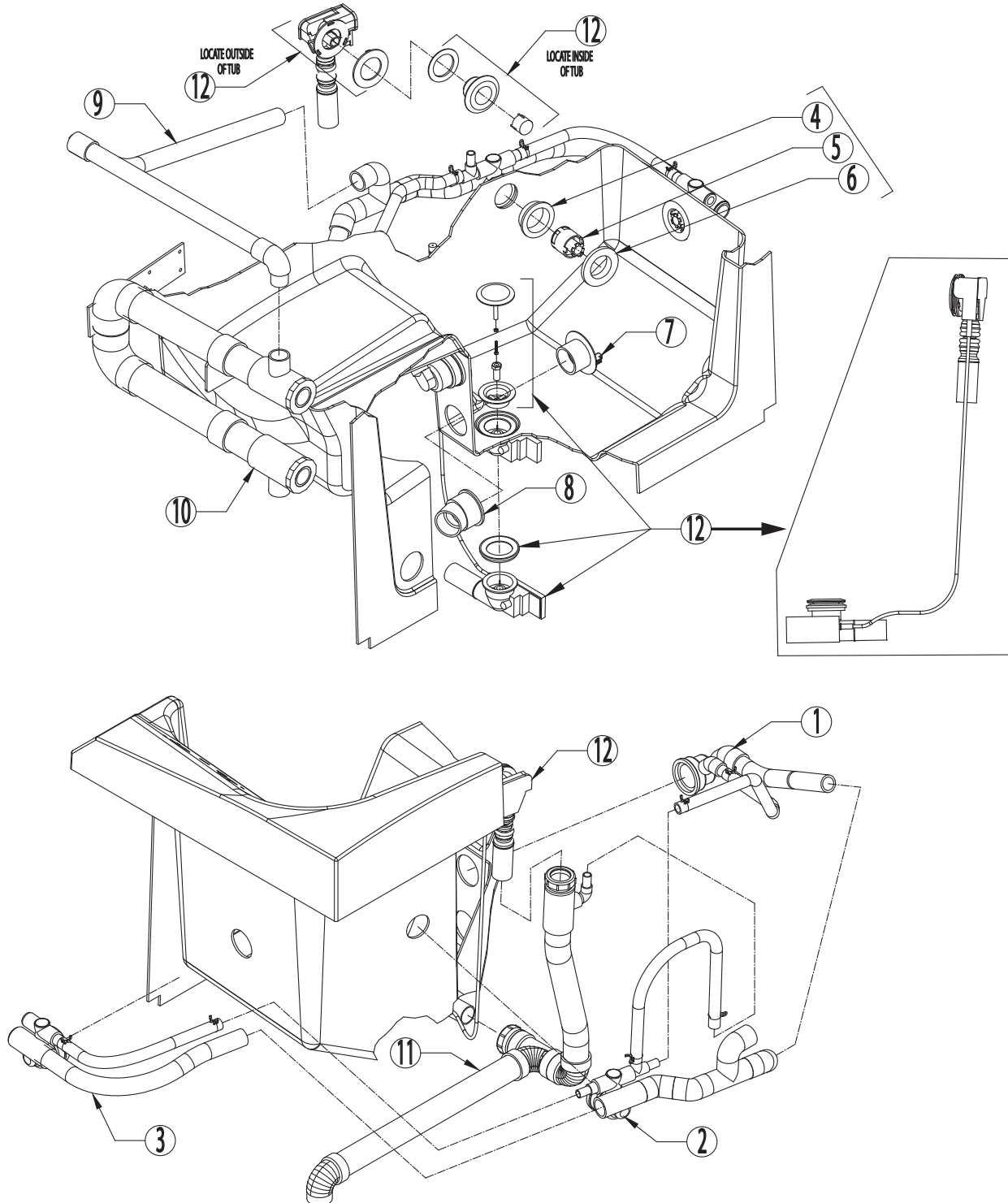


Whirlpool DS Injector Valve Assembly

January 2019

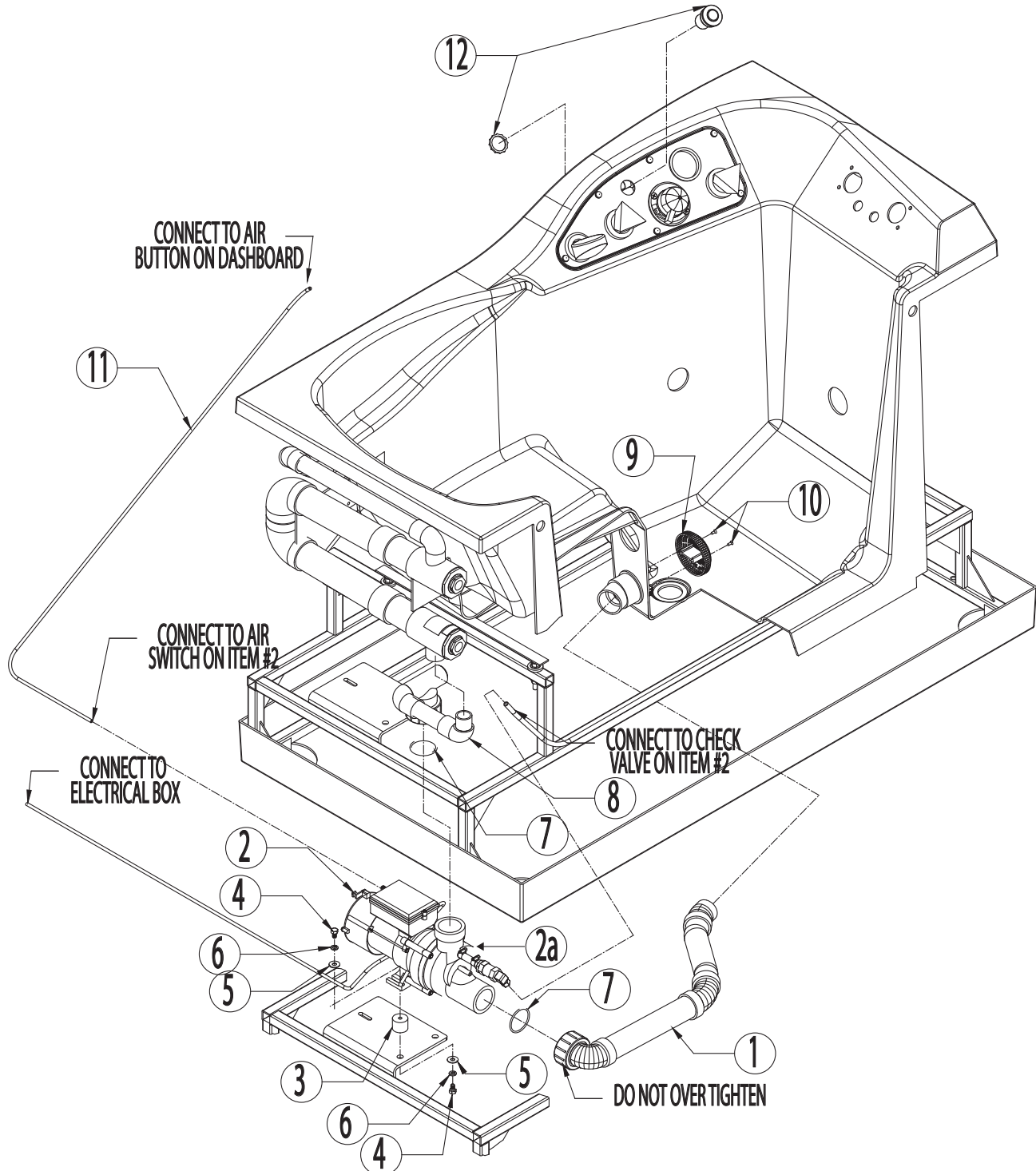
Whirlpool Jet Manifold

Item	Part #	Description	Item	Part #	Description
1	215102	Seat Jet Manifold Assembly	12	320506	Push Button Cable Drain
2	215103	Back Jet Manifold Assembly			
3	215104	Front Jet Manifold Assembly			
4	320277	Jet Flange			
5	320278	Jet Eye			
6	320276	Jet Escutcheon			
7	320232	Suction Flange			
8	320350	Suction Fitting			
9	215119	Jet Feed Sub-Assembly			
10	215130	Tank Assembly			
11	215107	Tub Drain Manifold Assembly			



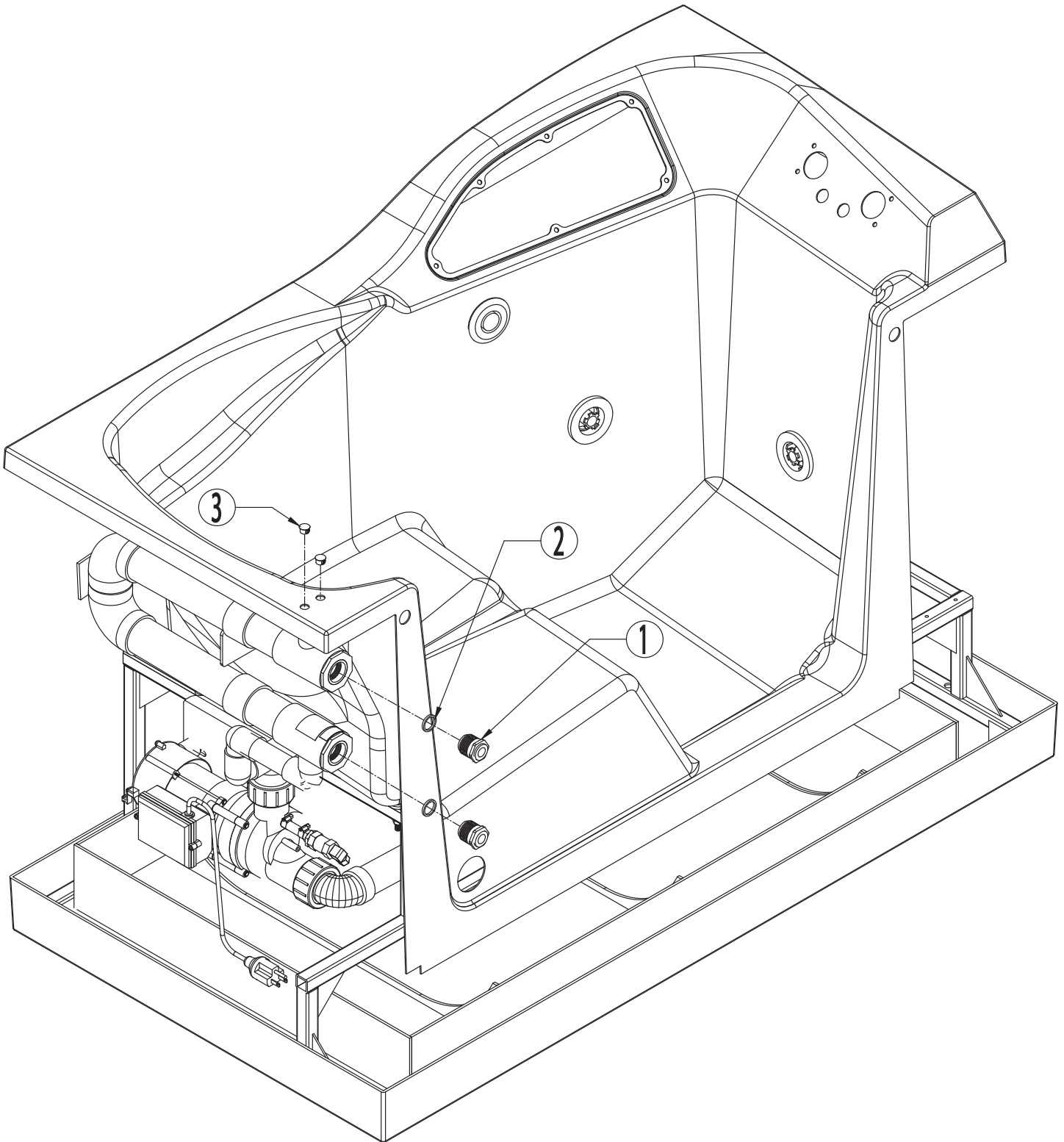
Whirlpool Pump & Intake

Item	Part #	Description	Item	Part #	Description
1	215106	WP Intake Manifold Assy	10	350157	6 x 5/8" PH Machine Screw SS
2	215109	Pump 7.5A DS Ready	11	300052	1/8" ID PVC Tubing Black 52"
2	215110	Pump 7.5A Remedy and DS Ready	12	320357	Air Button
2a	500134	Pump Wet End 7A & 7.5A motor			
3	350257	Rubber Mount			
4	350334	5/16-18 UNC x 3/4 HHB SS			
5	350121	5/16" SS Type A PW			
6	350621	5/16 SS Split Lock Washer			
7	320361	O-ring for Quick Disconnect			
8	215105	Tank Feed Manifold Assy			
9	320231	Suction Screen			



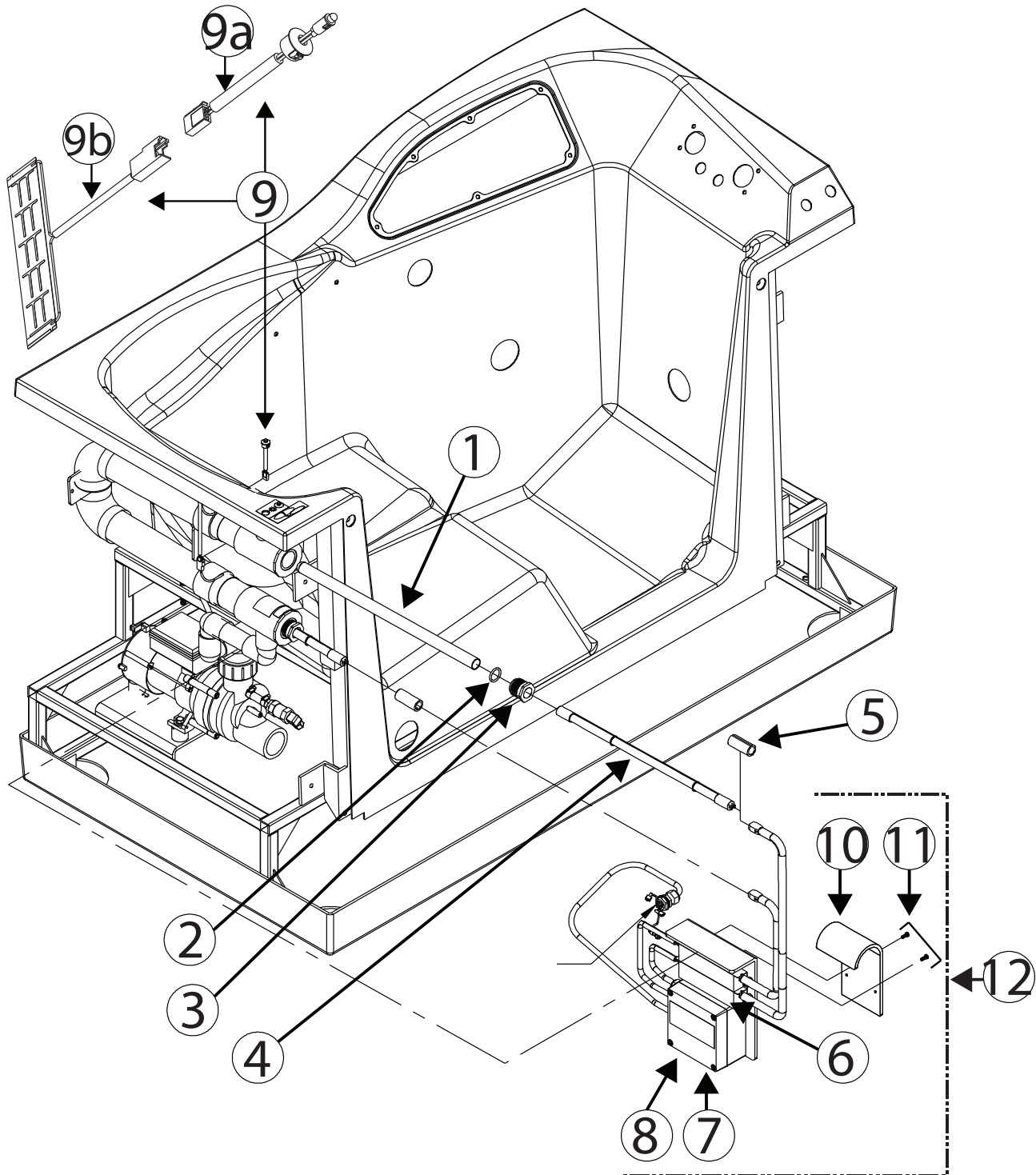
Without Remedy® UV system

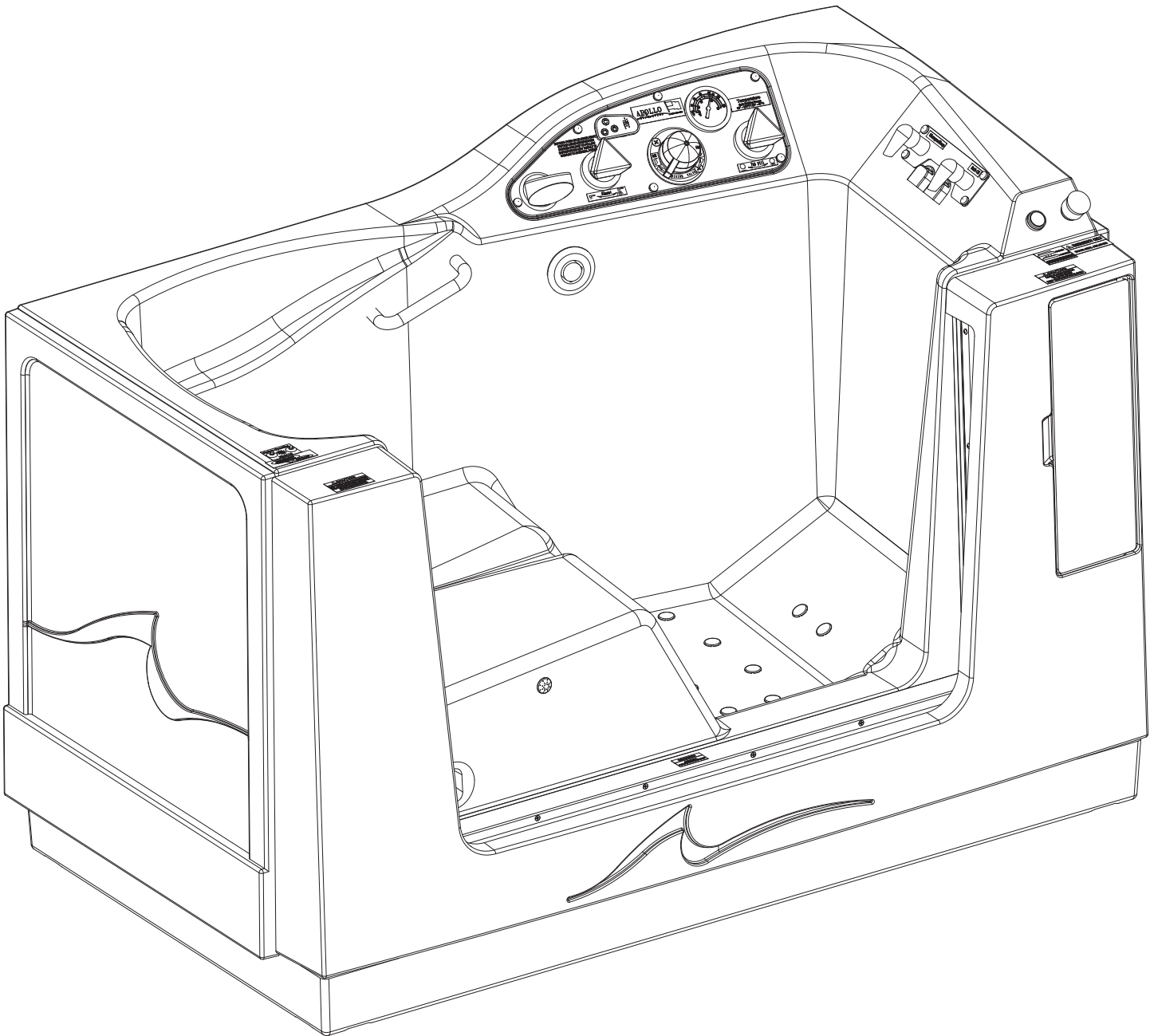
Item	Part #	Description
1	200371	DS Plug Assembly
2	350256	7/8 IDx1 1/8OD Rubber O-Ring
3	350424	9/16" Hole Plug



Remedy® UV system

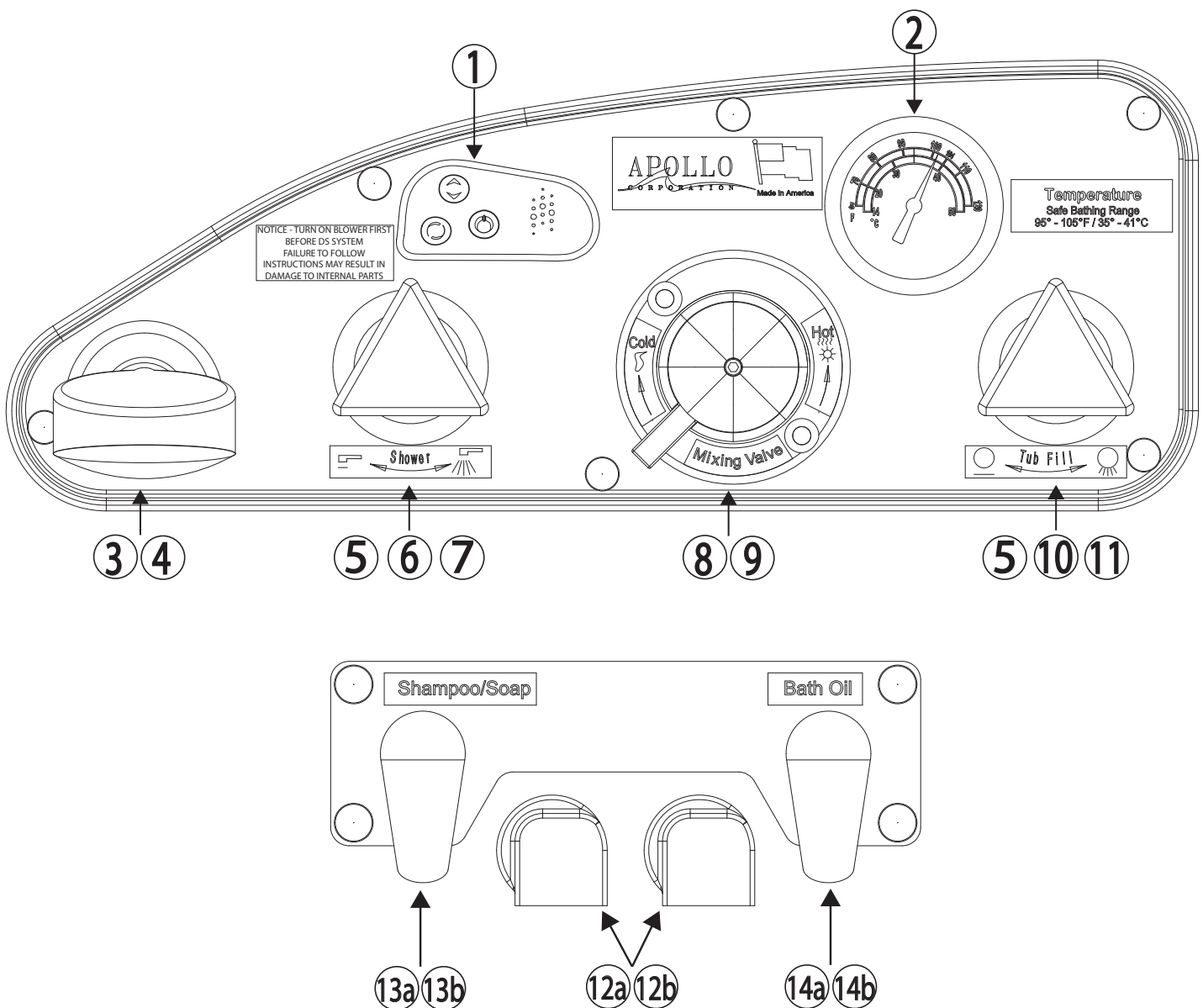
Item	Part #	Description	Item	Part #	Description
1	N/A	Quartz Tube Assy	10	401031	Hanger
2	350256	7/8 IDx1 1/8OD Rubber O-Ring	11	350244	8-32 x 3/4" PH SSMS
3	400230	Nipple (Male)	12	500151	Digital Ballast Upgrade Kit
4	330056	UV Lamp 18" Long	Kit	500157	Quartz Tube Replacement Kit - includes items 1 and 2
5	300049	5/8" ID Plastic Tubing Black			
6	500130	Ballast Replacement Kit (1 ballast)			
7	330202	LMF Time Delay Fuse .5 Amp			
8	330201	LHR Fuse Holder			
9	215048	Remedy® UV system Indicator			
9a	200426	LED Wire Harness Assembly			
9b	215150	Solar Cell Assy			





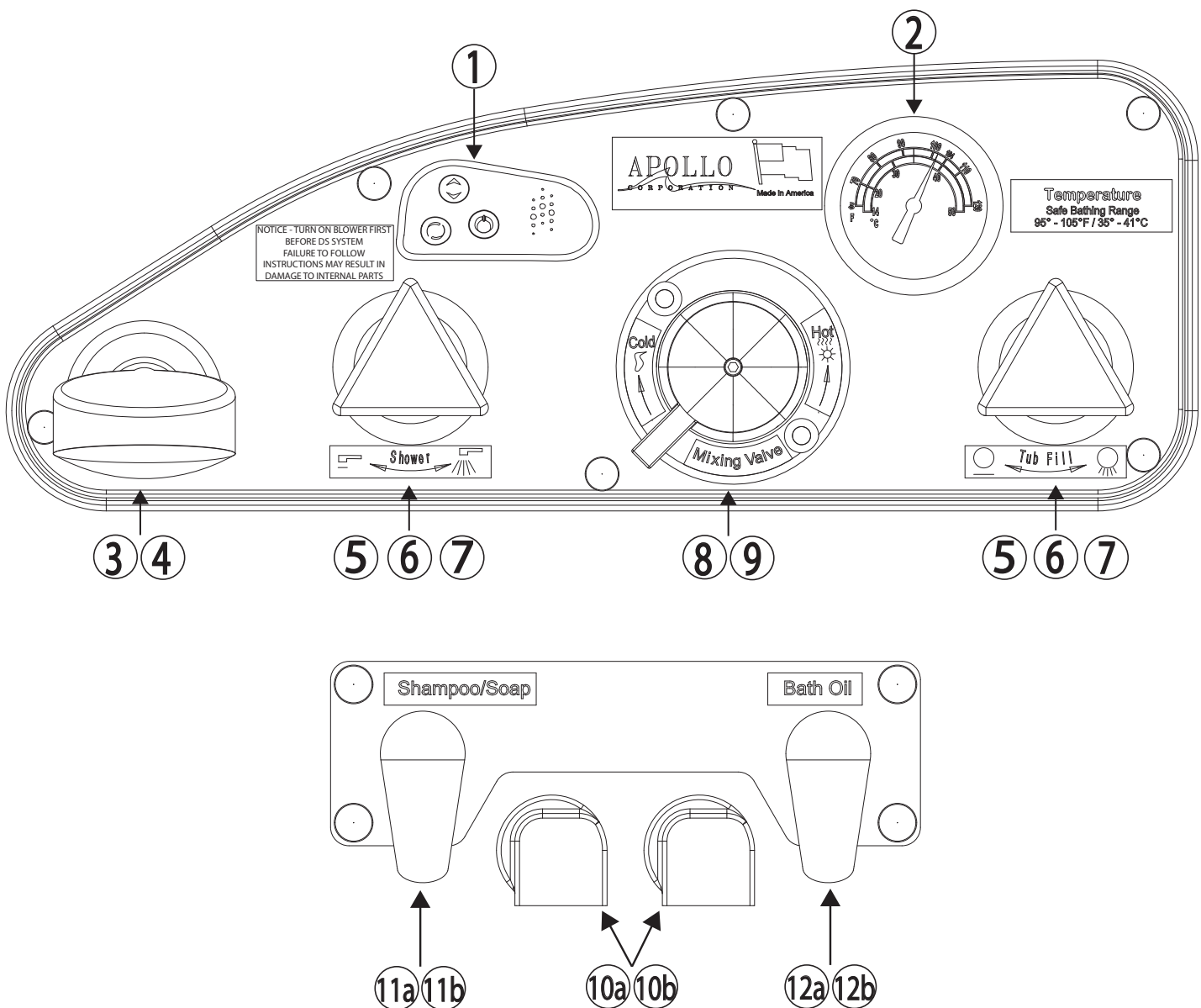
Air Spa Control Panel (2011 - 2015)

Item	Part #	Description	Item	Part #	Description
1	380037	Key Pad	12a	320420	Fill Spout
2	350336	Thermometer	12b	320534	Fill Spout Brushed Nickel
3	320005	Shower Hose	13a	215182	Shampoo/Body Wash Pump
4	320006	Shower Wand	13b	215184	Shampoo/Body Wash Pump Brushed Nickel
5	320329	Chrome Knob	14a	215183	Bath Oil Pump
6	510082	Valve Cartridge 1/2" 90 Degree	14b	215185	Bath Oil Pump Brushed Nickel
7	510084	Valve Seat 1/2"	Kit	515005	Skin Care Pump Kit (items 13a & 14a)
8	510066	Rada 222 Control Knob	Kit	515007	Skin Care Pump Kit Brushed Nickel (items 13b & 14b)
9	510071	Rada 222 Radatherm Cartridge			
10	510087	Valve Cartridge 3/4" 90 degree			
11	510088	Renewable Seat Set 3/4"			



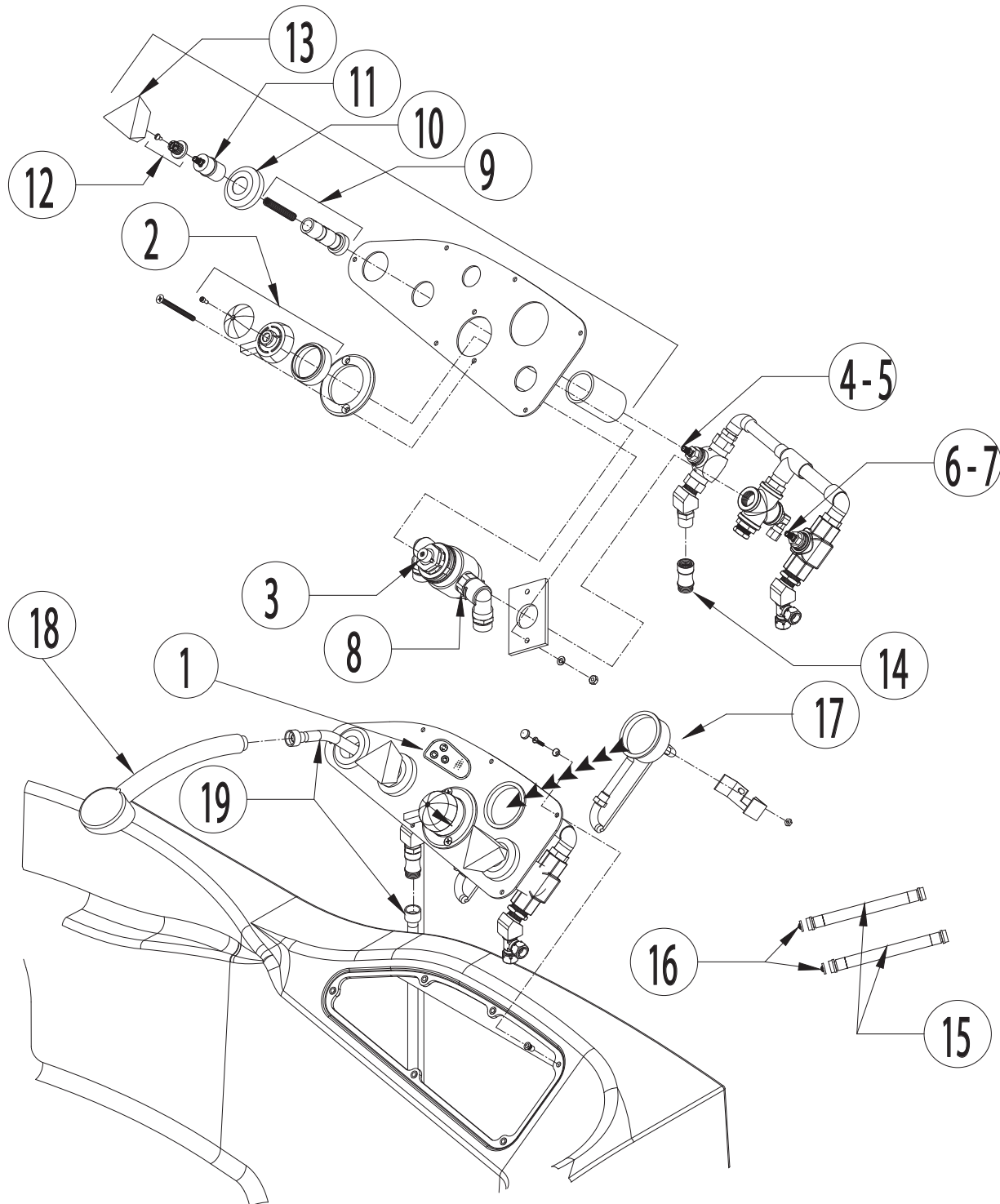
Air Spa Control Panel (2015 - Present)

Item	Part #	Description	Item	Part #	Description
1	380037	Key Pad	11a	215182	Shampoo/Body Wash Pump
2	350336	Thermometer	11b	215184	Shampoo/Body Wash Pump Brushed Nickel
3	320005	Shower Hose	12a	215183	Bath Oil Pump
4	320006	Shower Wand	12b	215185	Bath Oil Pump Brushed Nickel
5	320329	Chrome Knob	Kit	515005	Skin Care Pump Kit (items 13a & 14a)
6	510087	Valve Cartridge 3/4" 90 degree	Kit	515007	Skin Care Pump Kit Brushed Nickel (items 13b & 14b)
7	510088	Renewable Seat Set 3/4"			
8	510066	Rada 222 Control Knob			
9	510071	Rada 222 Radatherm Cartridge			
10a	320420	Fill Spout			
10b	320534	Fill Spout Brushed Nickel			



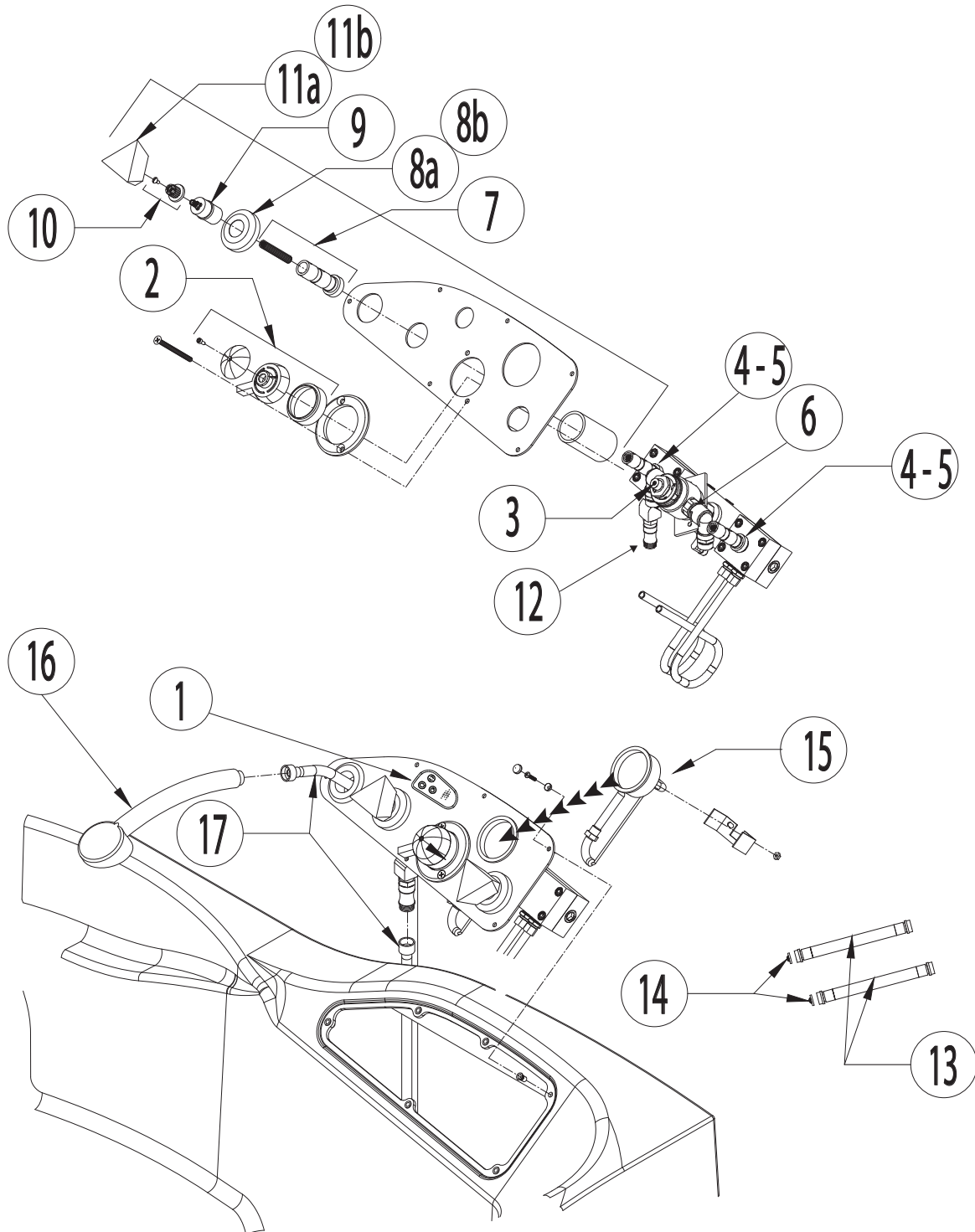
Air Spa Control Panel Valves(2011 - 2015)

Item	Part #	Description	Item	Part #	Description
1	380037	Key Pad	12	510090	Grohe Handle Connection Set
2	510066	RADA 222 Control Knob	13	320329	Chrome Knob
3	510071	Radatherm Cartridge Rada 222	14	320517	Dual Check Valve (ASME A112.18.3)
4	510082	Valve Cartridge 1/2" 90 Degree	15	320489	Supply Hose, SS .50 x 60"
5	510084	Valve Seat 1/2"	16	320289	Hose Screen Washer
6	510087	Valve Cartridge 3/4" 90 degree	17	350336	Thermometer
7	510088	Renewable Seat Set 3/4"	18	320006	Shower Wand
8	510073	Check valve Cartridge RADA 222	19	320005	84" Shower Hose
9	510086	Extension Spindle			
10	320423	Flange			
11	510091	Grohe Extension Sleeve			



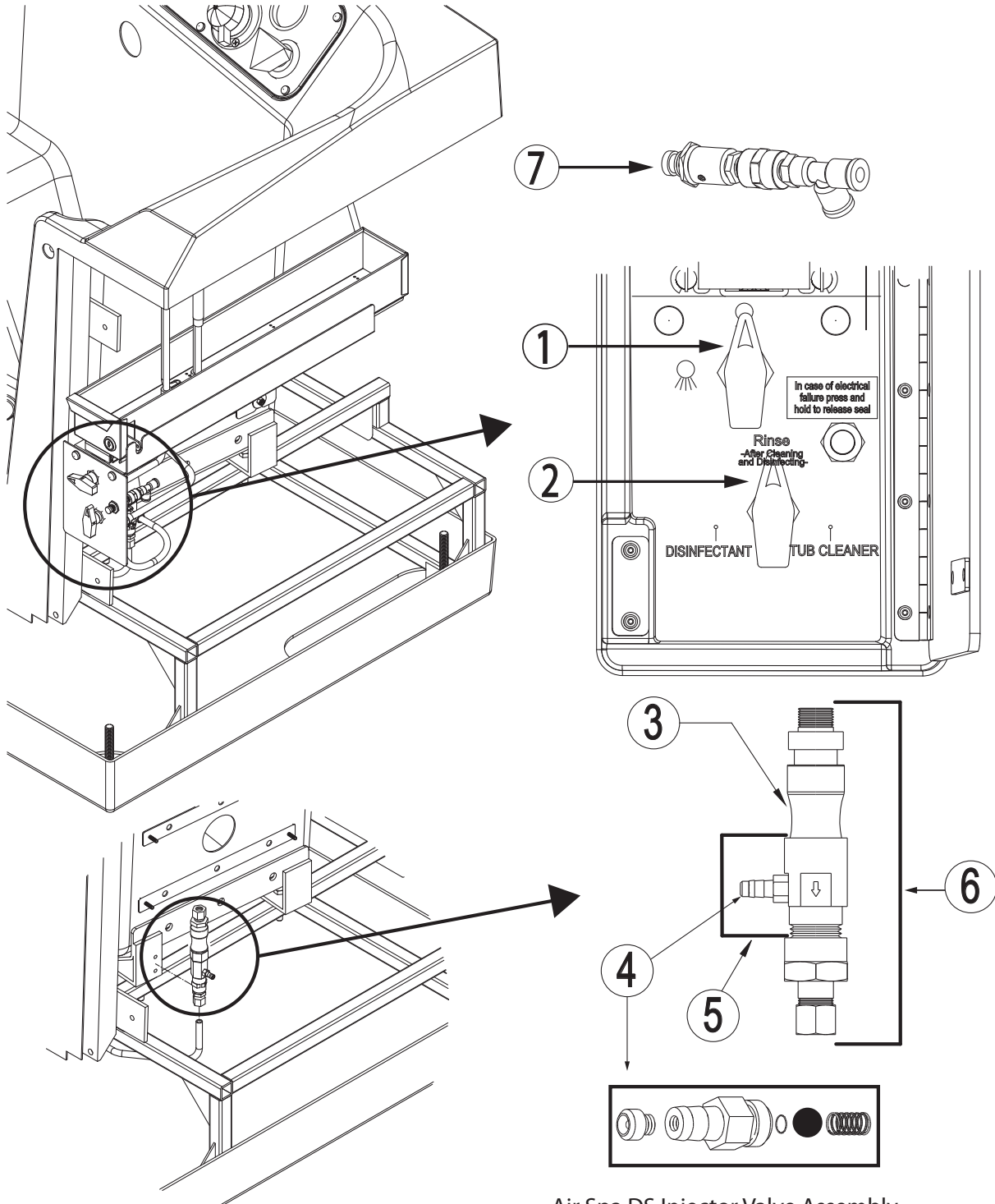
Air Spa Control Panel Valves (2015 - Present)

Item	Part #	Description	Item	Part #	Description
1	380037	Key Pad	11a	320329	Chrome Knob
2	510066	RADA 222 Control Knob	11b	320529	TDL Handle Satin Nickel
3	510071	Radatherm Cartridge Rada 222	12	320517	Dual Check Valve (ASME A112.18.3)
4	510087	Valve Cartridge 3/4" 90 degree	13	320489	Supply Hose, SS .50 x 60"
5	510088	Renewable Seat Set 3/4"	14	320289	Hose Screen Washer
6	510073	Check valve Cartridge RADA 222	15	350336	Thermometer
7	510086	Extension Spindle	16	320006	Shower Wand
8a	320423	Flange	17	320005	84" Shower Hose
8b	320530	Flange Satin Nickel			
9	510091	Grohe Extension Sleeve			
10	510090	Grohe Handle Connection Set			



Air Spa Cleaning/Disinfecting System (2011 - 2013)

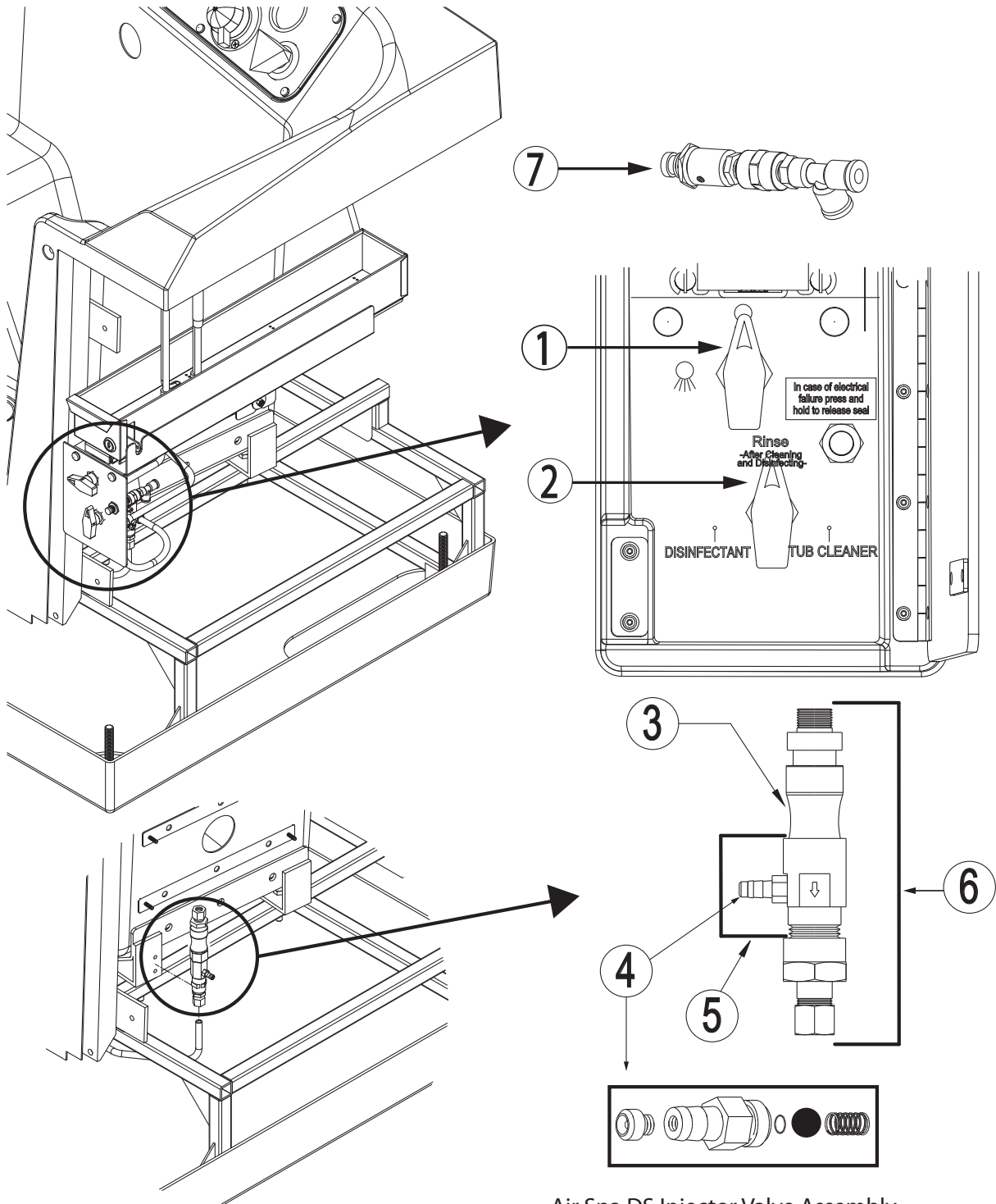
Item	Part #	Description
1	320296	2-Way Valve
1	200313	2-Way Valve with 90 degree elbows
2	320295	3-Way Valve
2	200317	3-Way Valve with 90 degree elbows
3	320517	Dual Check Valve (ASME A112.18.3)
4	500154	Injector Barb Replacement Kit
5	401006	Chemical Injector
6	215160	Air Spa DS Injector Valve Assy
7	215134	Emergency Air Release Button Assy



Air Spa DS Injector Valve Assembly

Air Spa Cleaning/Disinfecting System (2013 - Present)

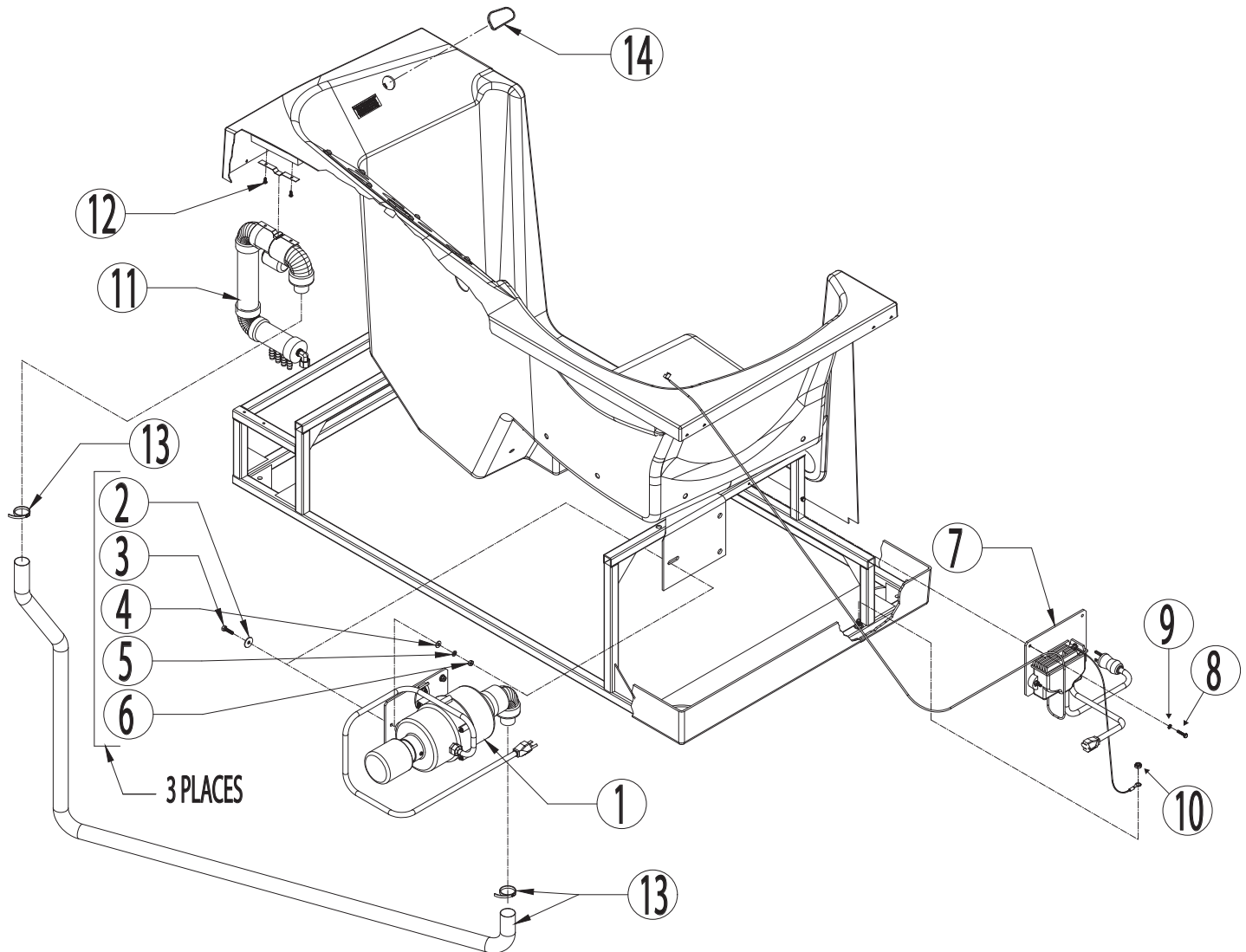
Item	Part #	Description
1	320296	2-Way Valve
1	200313	2-Way Valve with 90 degree elbows
2	320522	3-Way Valve
2	200435	3-Way Valve with 90 degree elbows
3	320517	Dual Check Valve (ASME A112.18.3)
4	500154	Injector Barb Replacement Kit
5	401006	Chemical Injector
6	215160	Air Spa DS Injector Valve Assy
7	215134	Emergency Air Release Button Assy



Air Spa DS Injector Valve Assembly

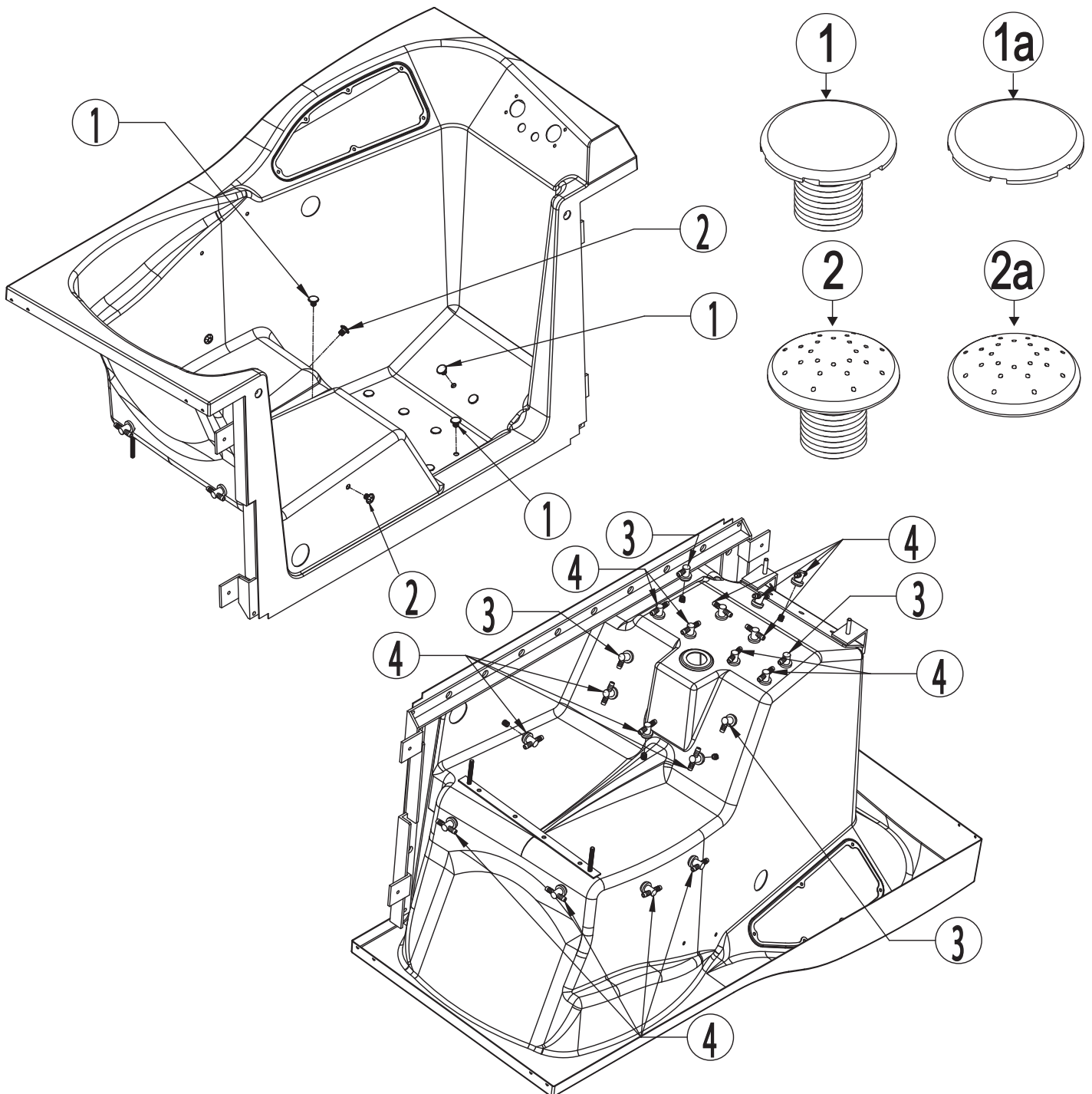
Air Spa Manifold

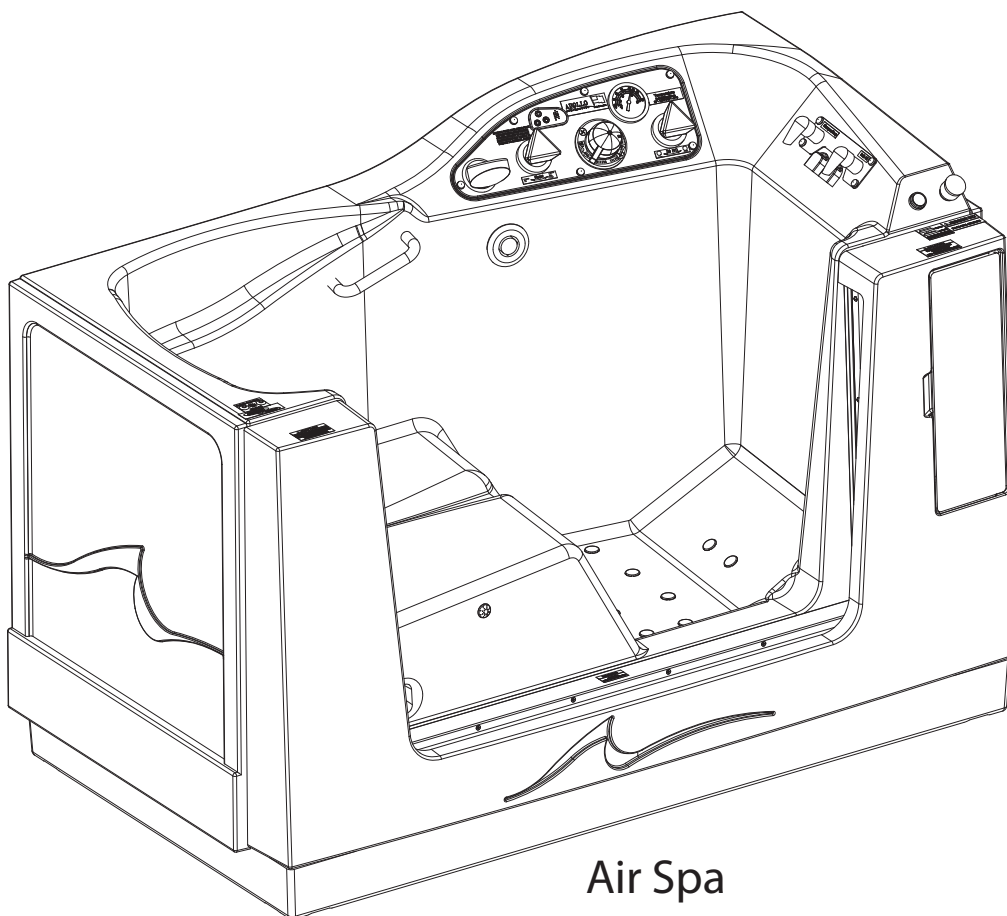
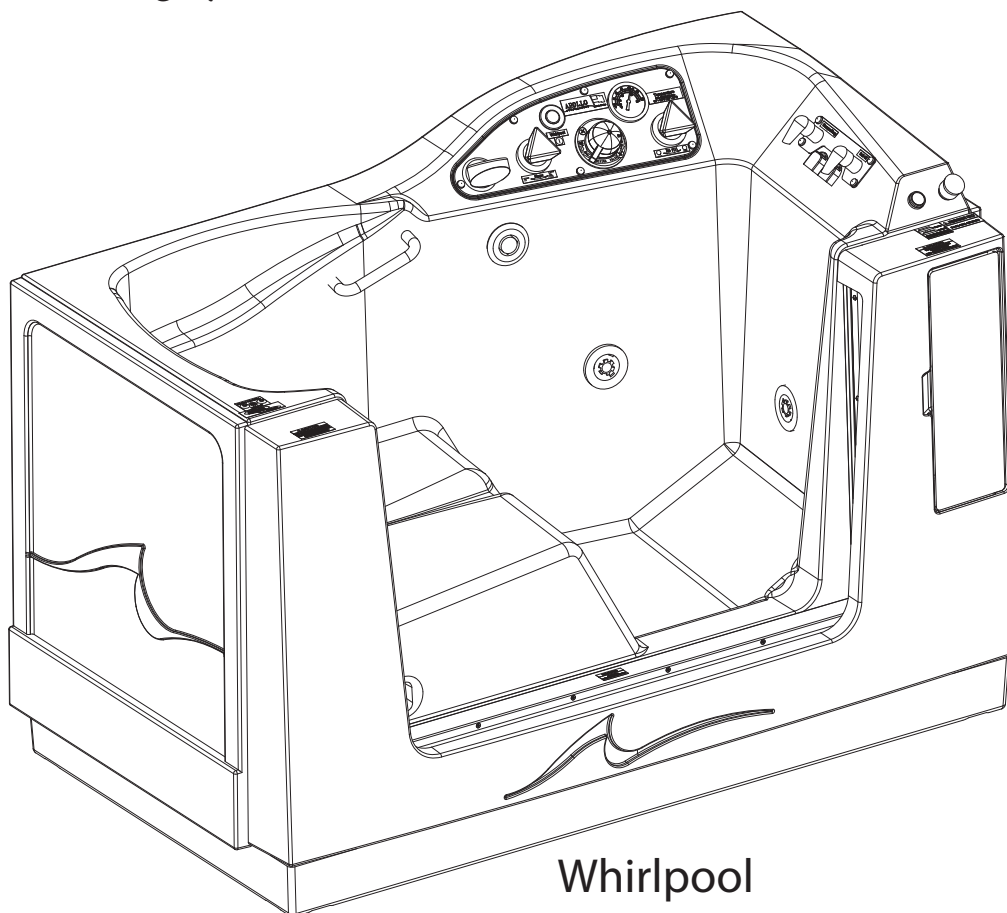
Item	Part #	Description	Item	Part #	Description
1	500137	Blower Replacement Kit	12	350203	8 x 1/2" Truss Head Phillips Screw SS
2	350457	1/4-20 x 1" HHMS SS	13	380044	6' Hose w/Clamps
3	350286	1/4 ID x 1 OD Fender Washer SS	14	380037	Key Pad
4	350161	1/4" Flat Washer SS			
5	350155	1/4" Lock Washer			
6	350044	1/4-20 UNC Std Hex Nut SS			
7	215154	TMS Control Assy Essence			
8	350561	10-32 x 1" HWHMS SS			
9	350311	10 STD, ETLW SS			
10	350518	3/8-16 Nylock Jam Nut SS			
11	215153	Air Manifold Assy Essence			



Air Spa Jets

Item	Part #	Description
1	380034	Air Jet No Holes
1a	380059	Air Jet Replacement Cap No Holes
2	380033	Air Jet Multi-Hole
2a	380058	Air Jet Replacement Cap Multi-Hole
3	380038	Jet PVC Elbow 1 Outlet + Washer
4	380039	Jet PVC Elbow 2 Outlet + Washer

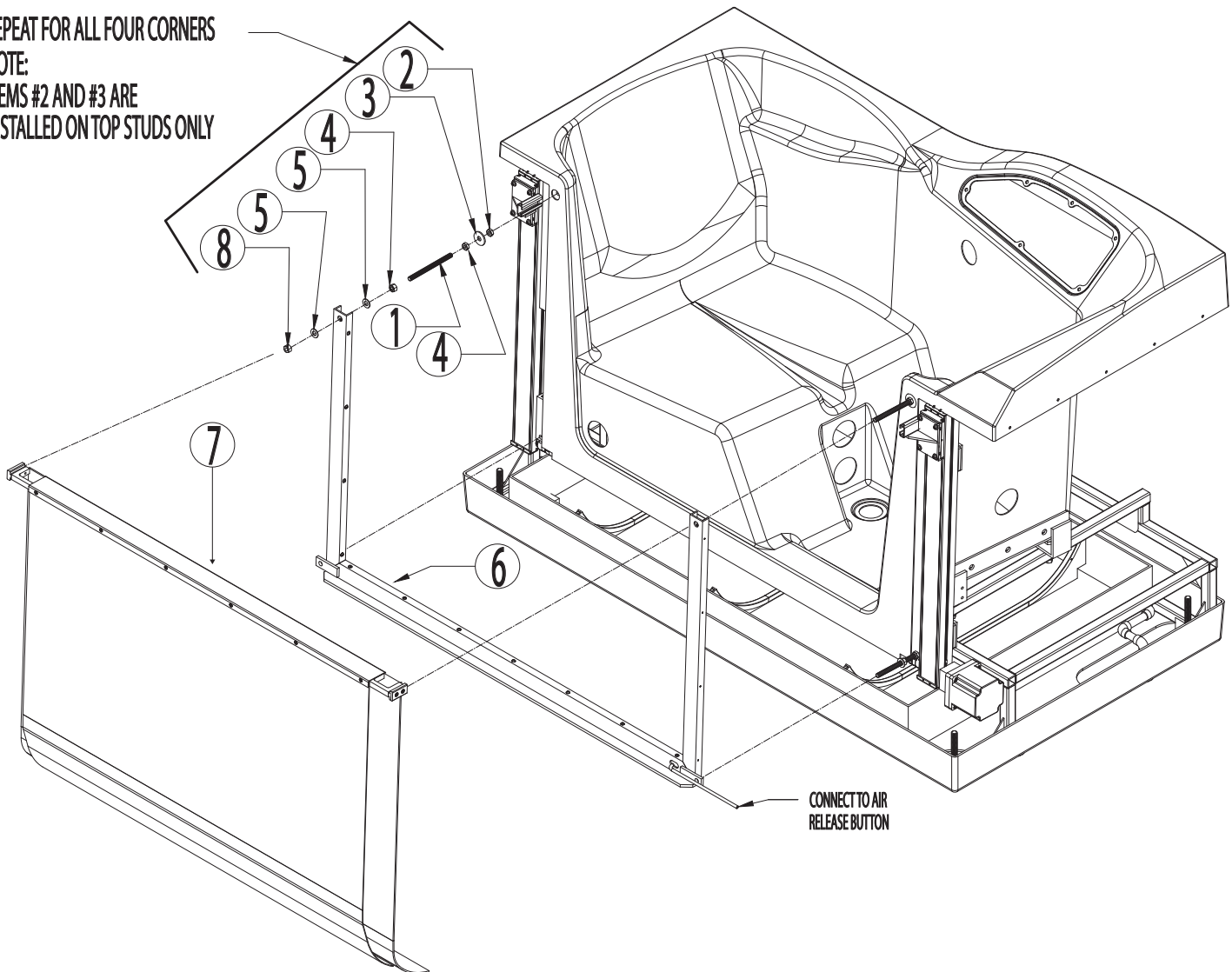




Clamp Bar & Door Assy

Item	Part #	Description
1	350648	3/8-16 Threaded Stud x 5" SS
2	350148	3/8-16 Jam Nut SS
3	350563	3/8" ID x 1 1/2" OD Fender Washer SS
4	350077	3/8-16 UNC Hex Nut SS
5	350018	3/8 Type "A" PW SS
6	215127	Clamp Bar Assy
7	215126	Top Bar Assy
8	350081	3/8"-16 Nylock Jam Nut SS

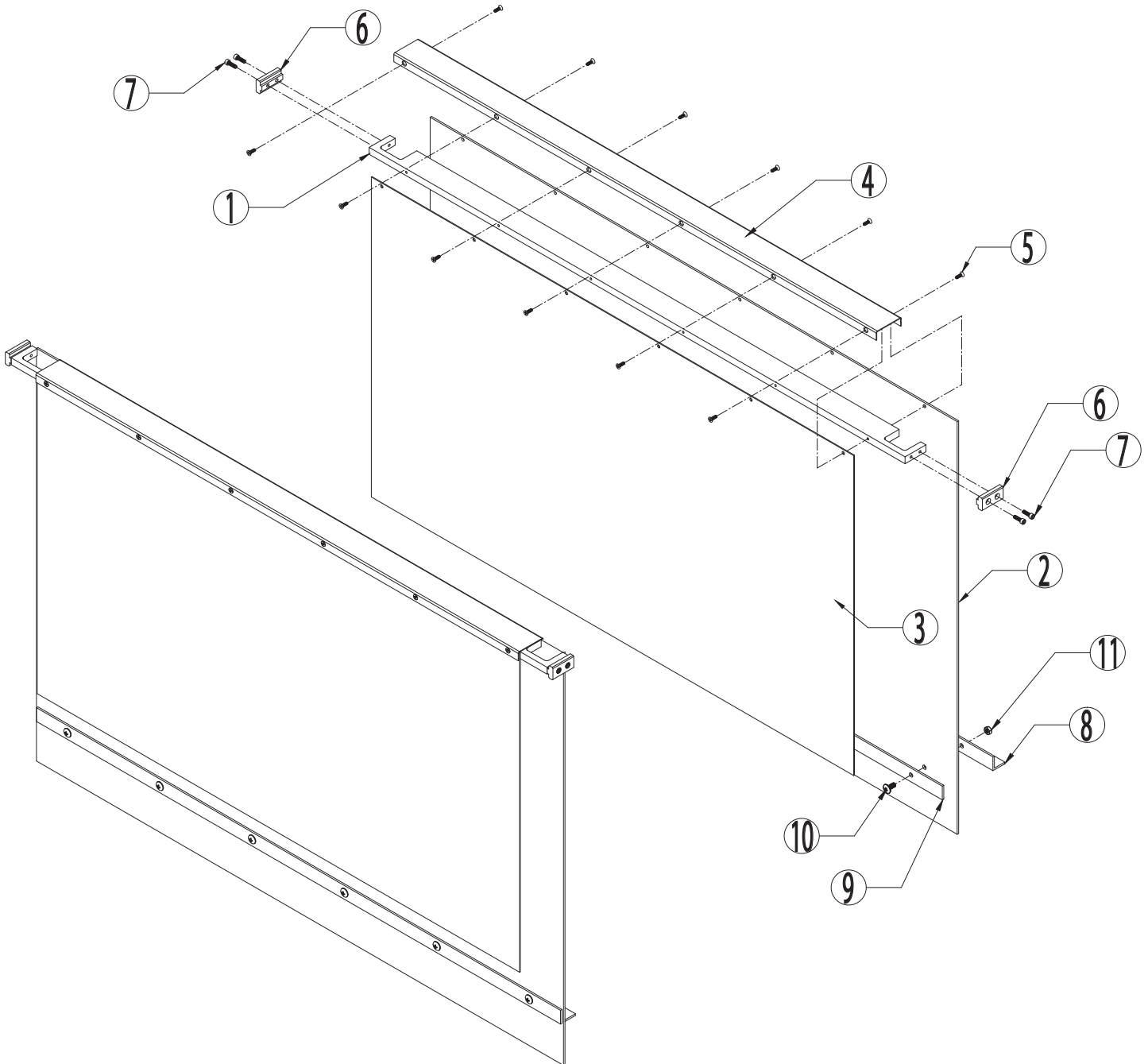
REPEAT FOR ALL FOUR CORNERS
NOTE:
ITEMS #2 AND #3 ARE
INSTALLED ON TOP STUDS ONLY



Top Bar and Door Assembly (215126)

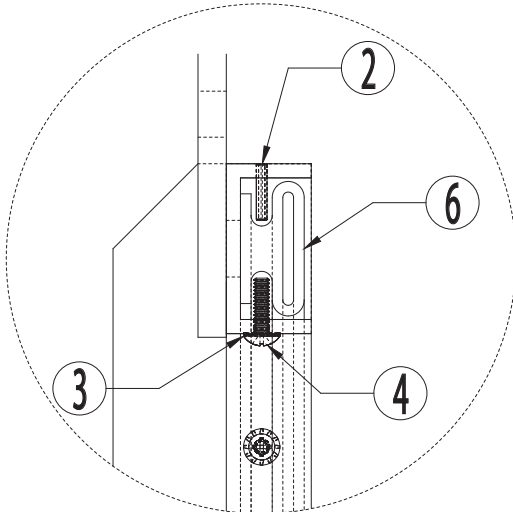
Item	Part #	Description
1	400874	Top Bar Aluminum
2	400897	Inner Door Sheet
3	400898	Outer Door Sheet
4	400875	Top Bar Cover
5	350435	8-32 x 1/2 FHCS
6	400877	Door Slide

Item	Part #	Description
7	350635	10-32 x .625 SS HSHCS
8	400954	Inner Door Angle
9	400955	Door Angle Back Plate
10	350370	1/4-20 x 5/8 PH Truss Hd Screw SS
11	350653	1/4-20 Hex Nylock Jam Nut SS

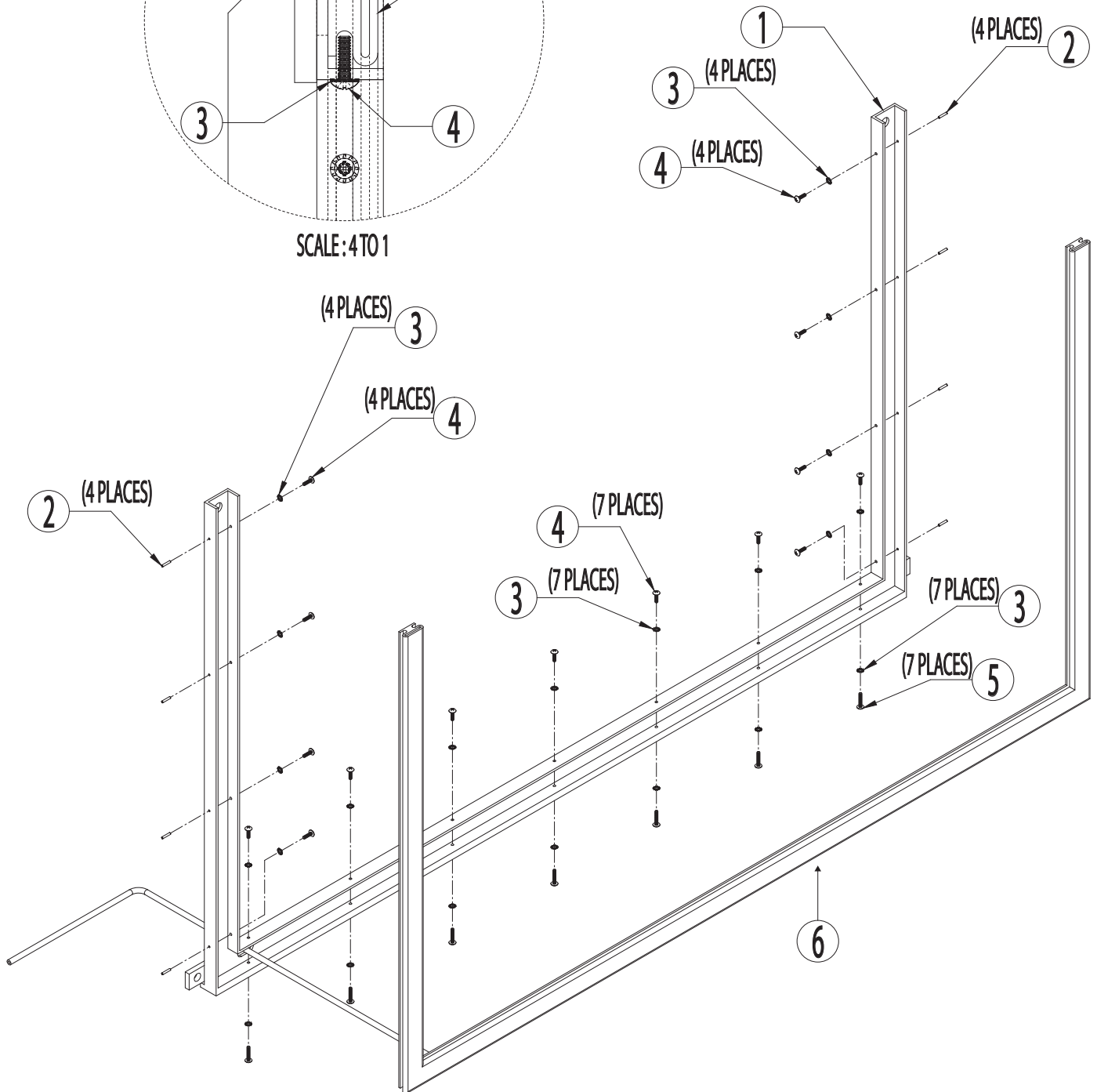


Clamp Bar Assembly (215127)

Item	Part #	Description
1	400881	Clamp Bar
2	350623	Spring Roll Pin .093 x .50 SS
3	350624	#6 Star Washer SS
4	350625	Truss Head Phill MS #6-32 x .05
5	350433	HHMS #6-32 x .75 SS
6	400876	Inflatable Actuator



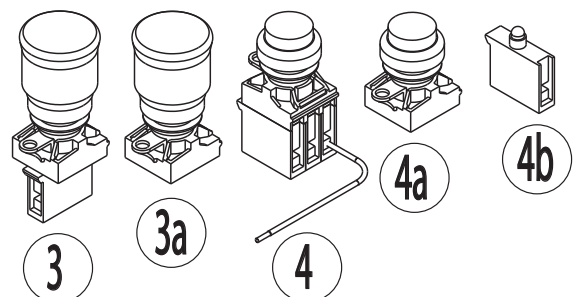
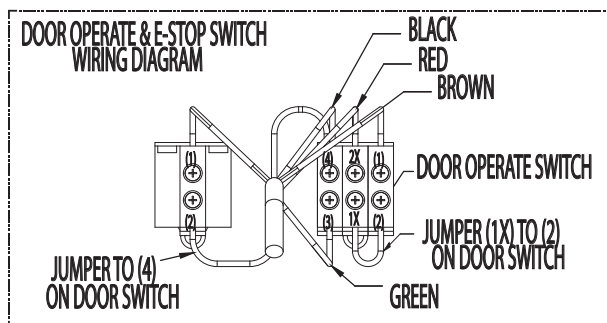
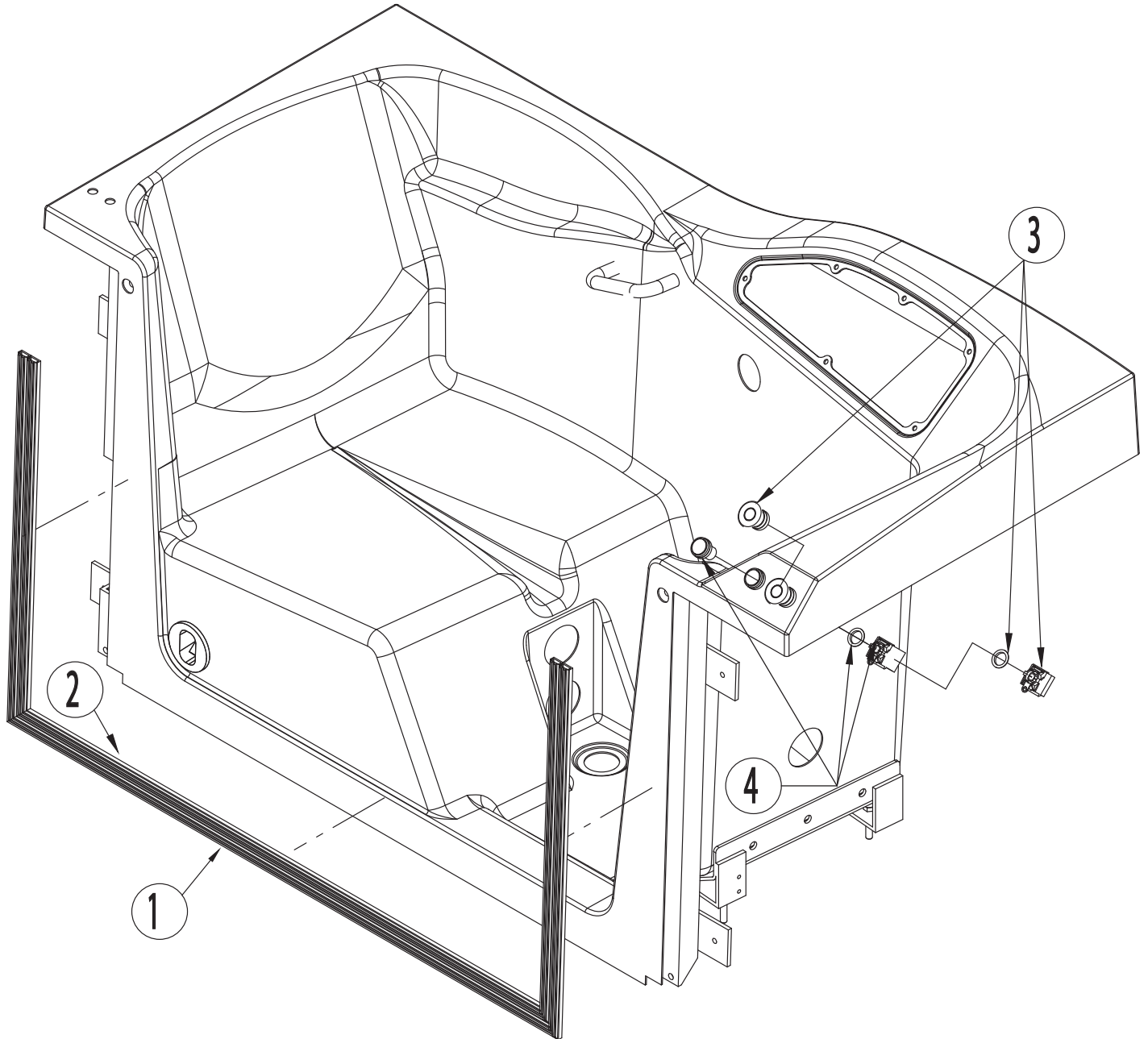
SCALE: 4 TO 1



Tub Shell Sub-Assembly

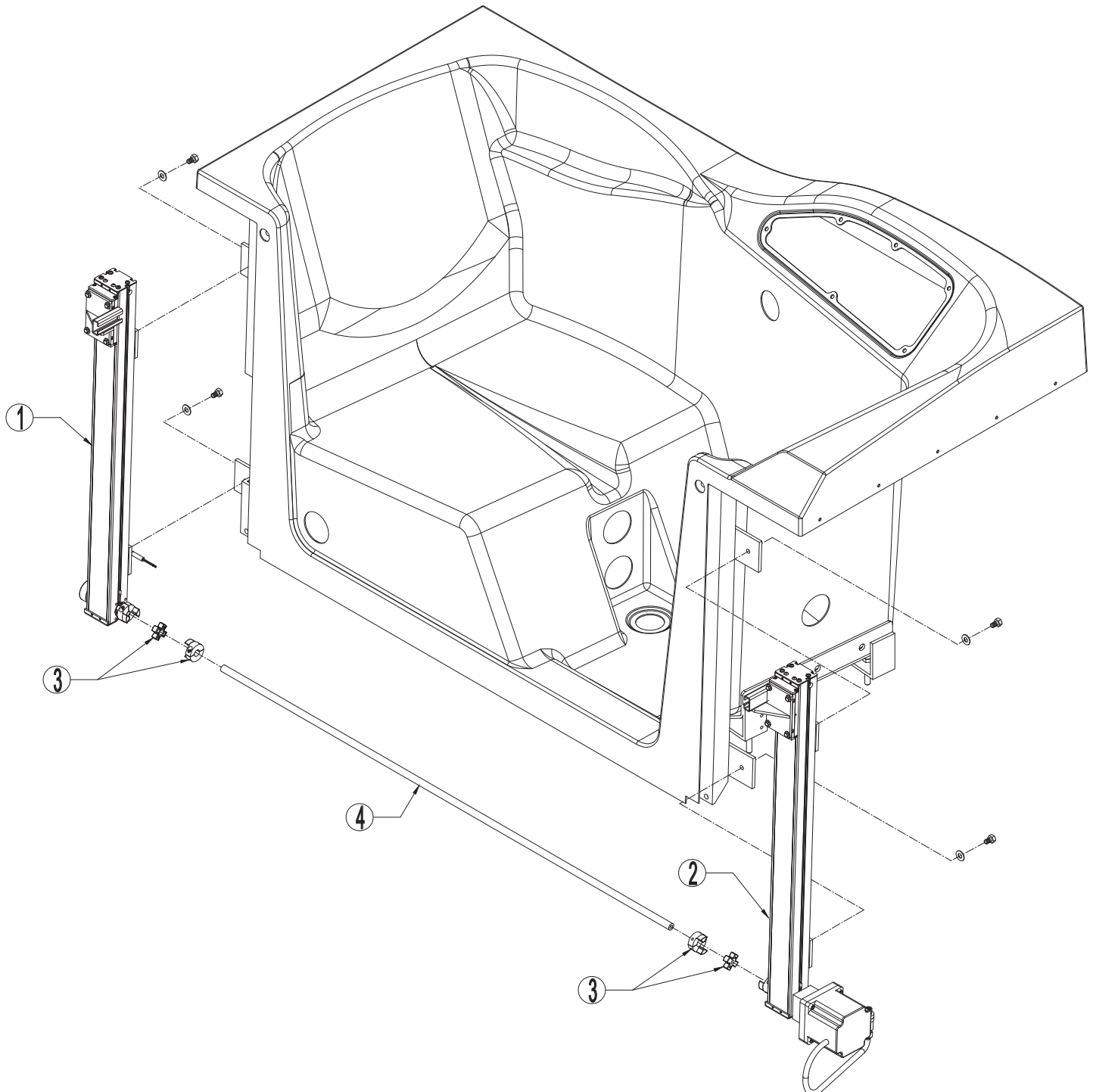
Item	Part #	Description
1	400884	Outer Gasket
2	400923	Inner Gasket
3	330235	Emergency Stop Switch Red
3a	330257	Push-Pull Button
4	330236	Push Button Switch Green
4a	330252	Push Button with Lens Cover

Item	Part #	Description
4b	330254	Green LED



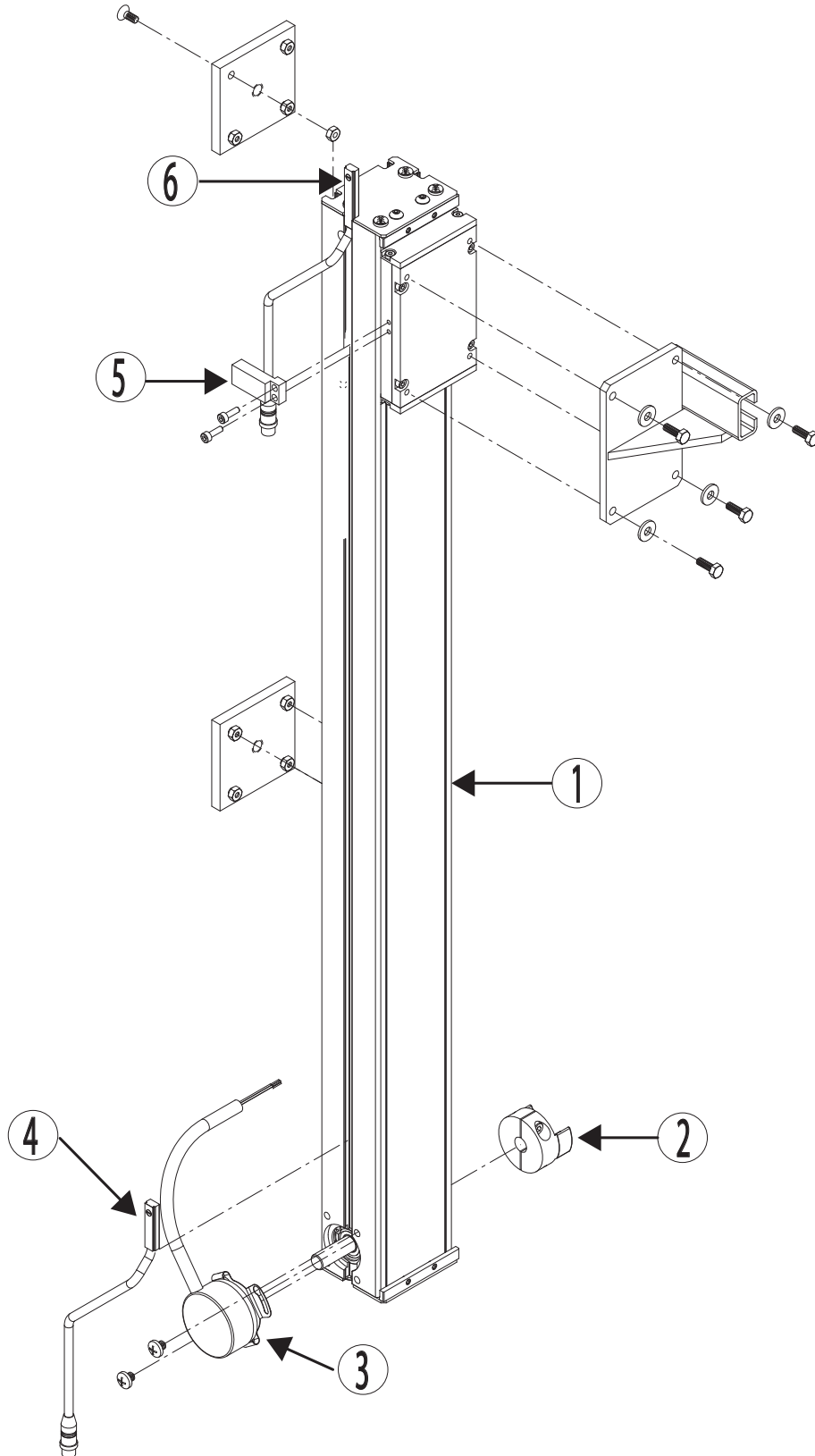
Actuator Assemblies (2011 - 2015)

Item	Part #	Description
1	215120	LH Actuator Sub Assy
2	215121	RH Actuator Sub Assy
3	350627	Actuator Couple; .05 ID x .375 ID
4	350628	Actuator Drive Shaft .50 Dia x 43.75"



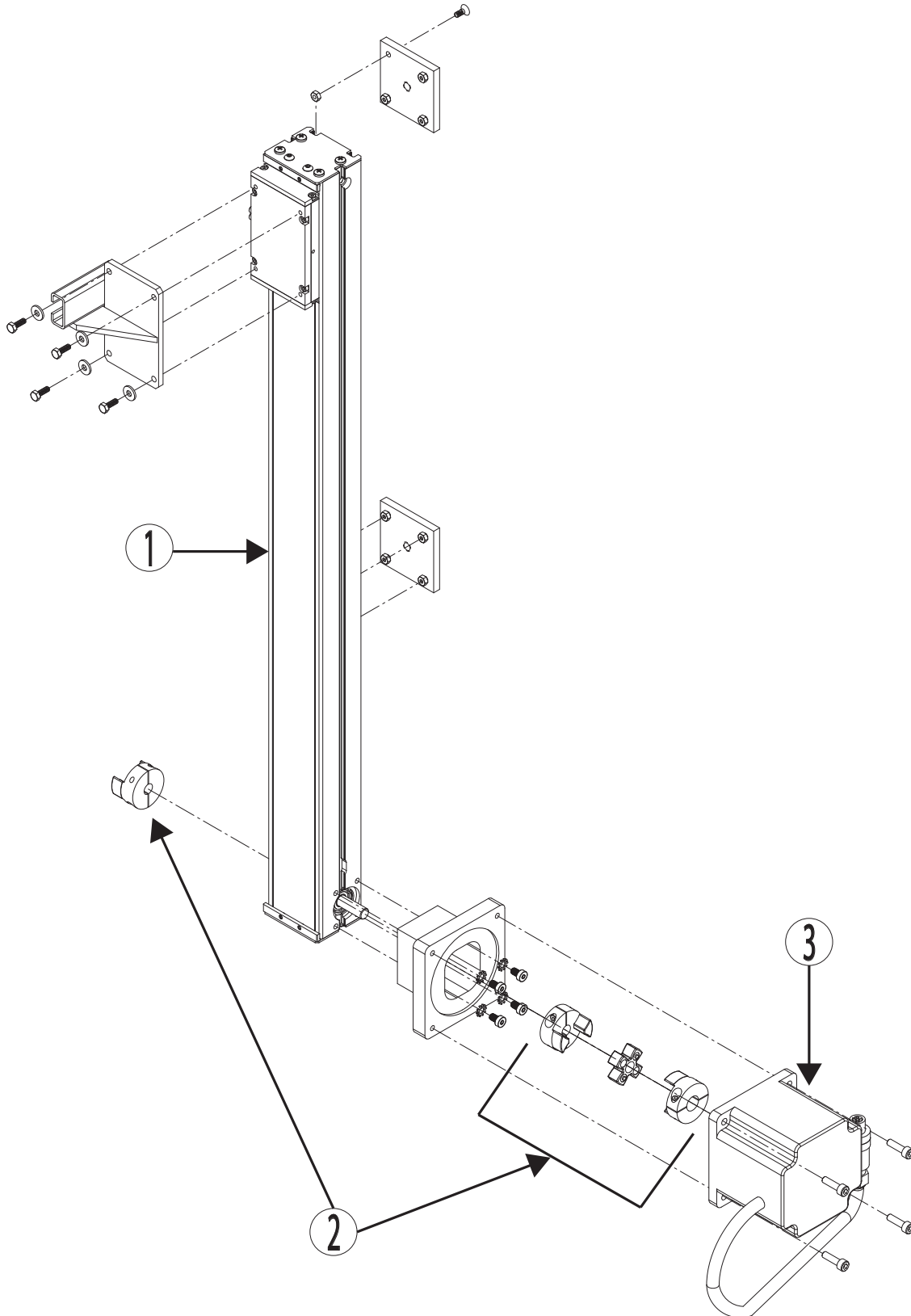
Actuator Assembly (215120) – Left Side (2011 - 2015)

Item	Part #	Description
1	330216	Actuator 23" Stroke
2	350627	Actuator Couple; .05ID x .375 ID
3	330212	Actuator Drive Encoder; .375 ID
4	330250	Magnetic Sensor Limit Switch
5	330237	Magnetic Sensor Flag
6	330253	Magnetic Sensor Limit Switch



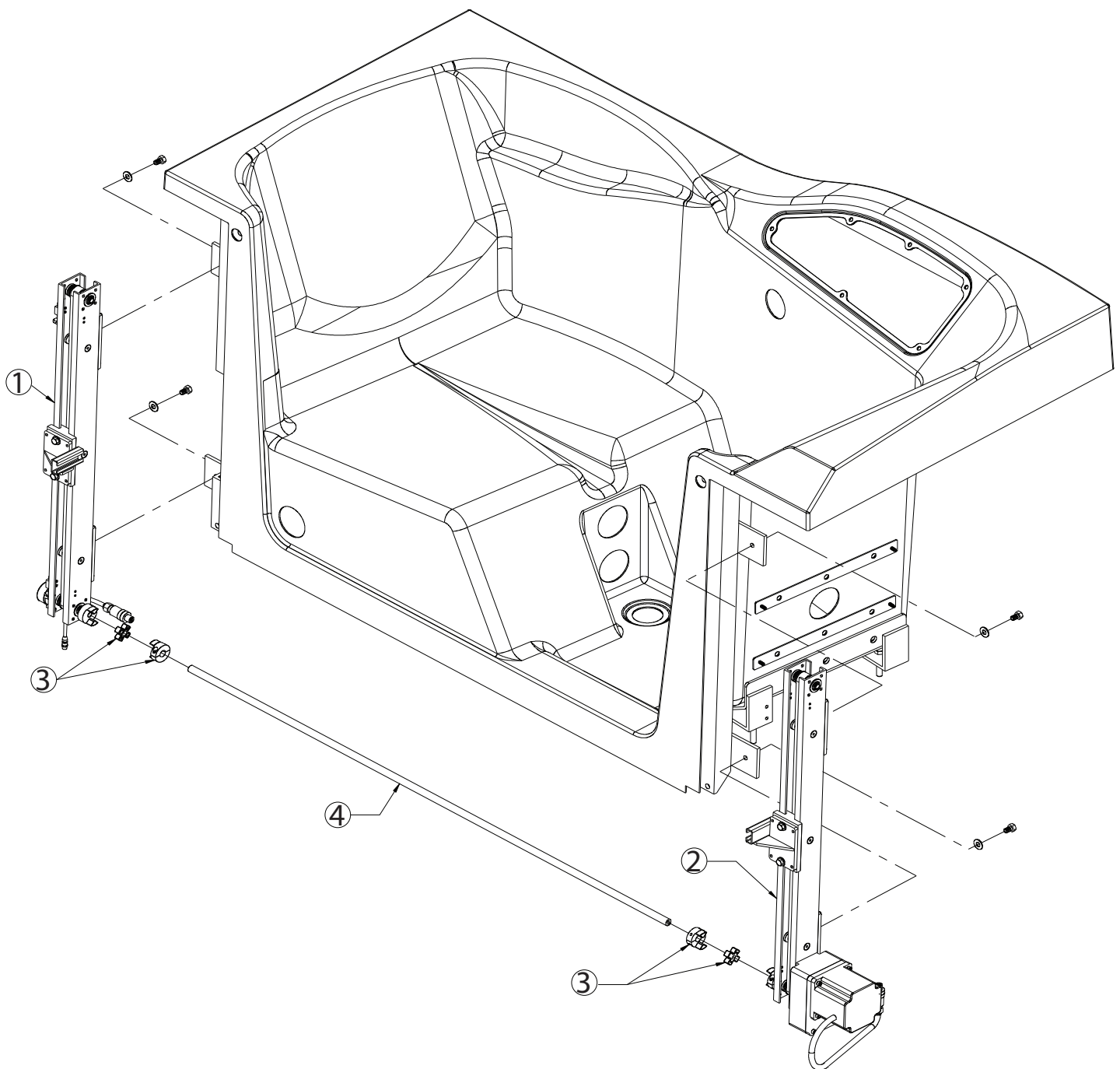
Actuator Assembly (215121) – Right Side (2011 - 2015)

Item	Part #	Description
1	330216	Actuator 23" Stroke
2	350627	Actuator Couple; .05 ID x .375 ID
3	330211	Actuator Motor



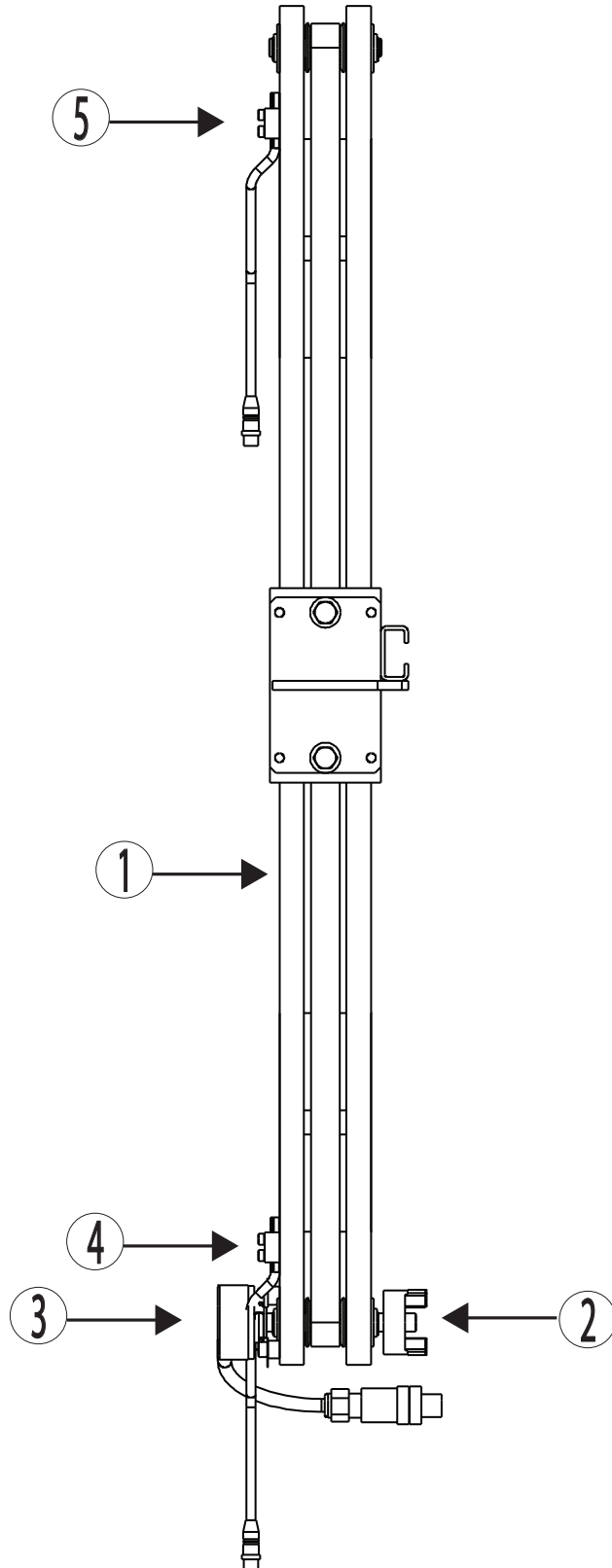
Actuator Assemblies (2015 - Present)

Item	Part #	Description
1	215167	LH Actuator Sub Assy
2	215166	RH Actuator Sub Assy
3	350627	Actuator Couple; .05 ID x .375 ID
4	350628	Actuator Drive Shaft .50 Dia x 43.75"



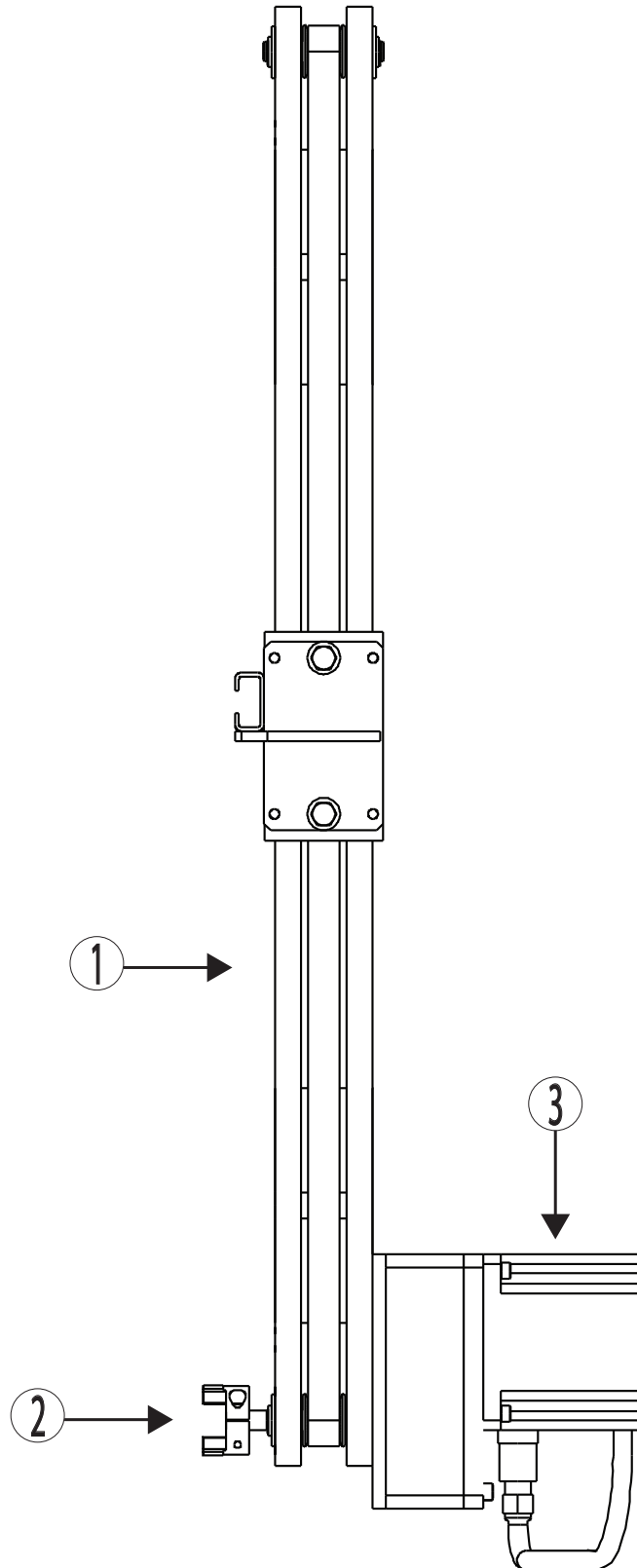
Actuator Assembly (215167) – Left Side (2015 - Present)

Item	Part #	Description
1	330216	Actuator 23" Stroke
2	350627	Actuator Couple; .05ID x .375 ID
3	330212	Actuator Drive Encoder; .375 ID
4	330250	Magnetic Sensor Limit Switch
5	330253	Magnetic Sensor Limit Switch



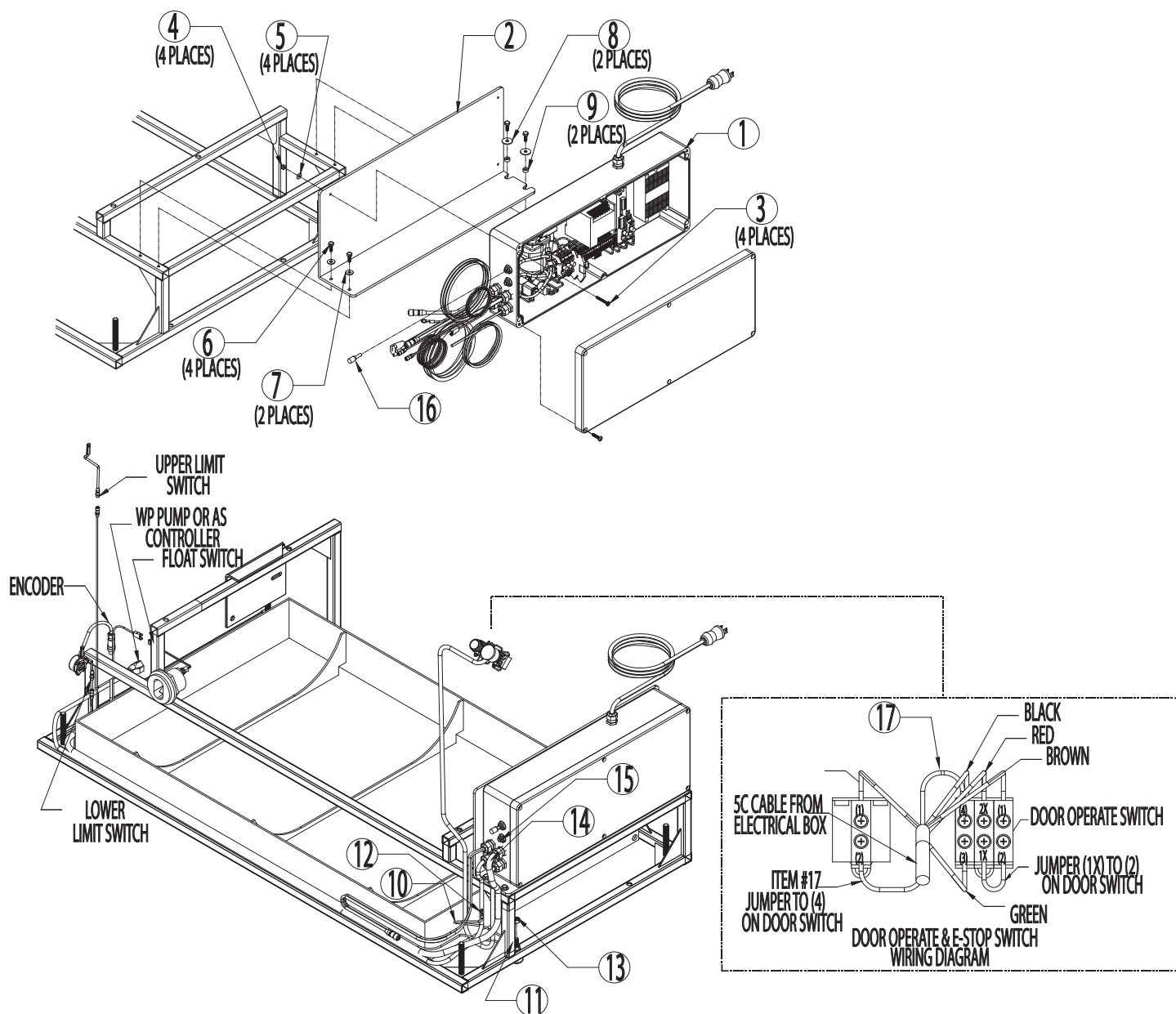
Actuator Assembly (215166) – Right Side (2015 - Present)

Item	Part #	Description
1	330216	Actuator 23" Stroke
2	350627	Actuator Couple; .05 ID x .375 ID
3	330211	Actuator Motor



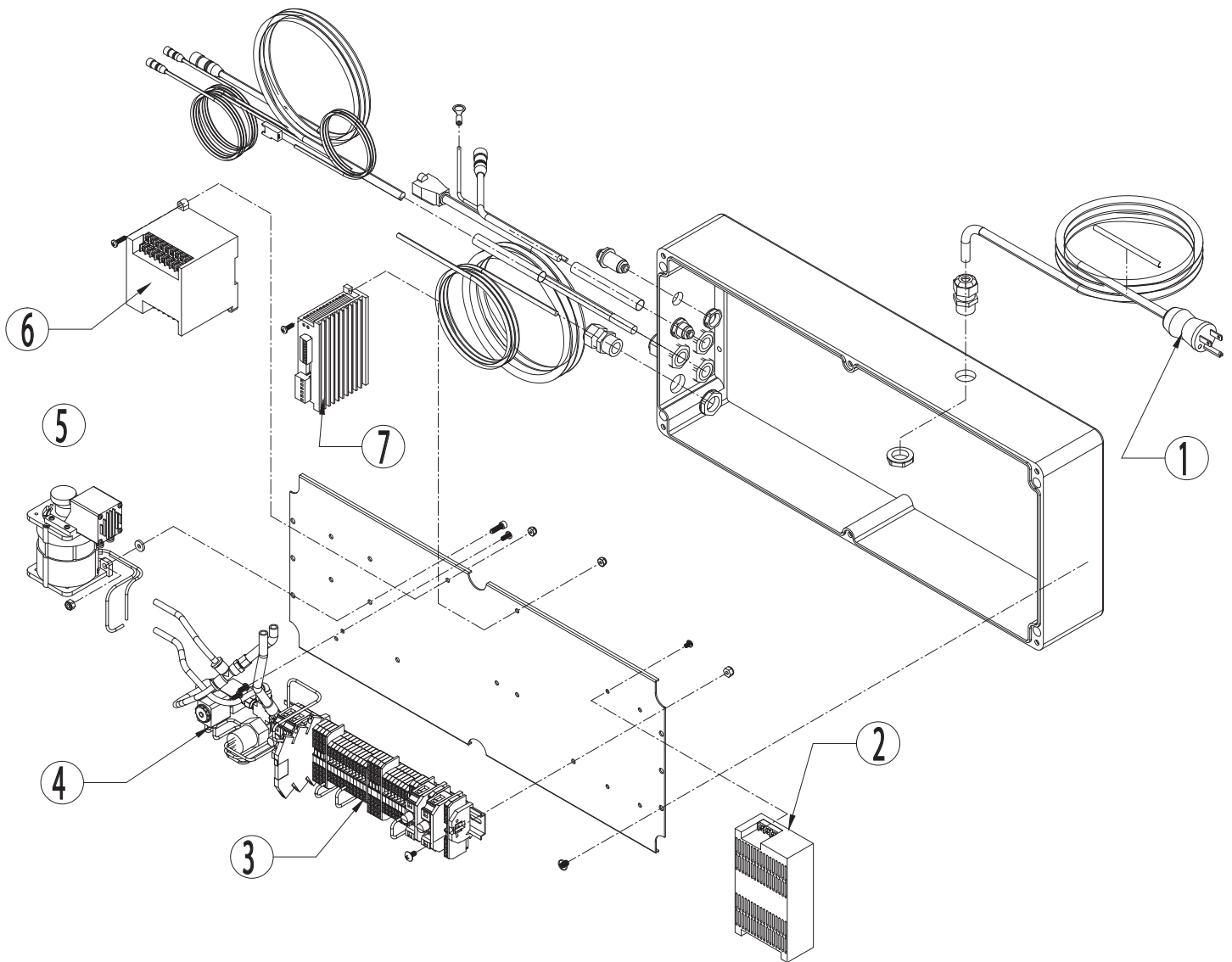
Electrical System (2012 - Present)

Item	Part #	Description	Item	Part #	Description
1	215158	Electrical Box Assembly	12	330034	16-14 AWG #10 Ring Terminal
2	400912	Electrical Box Mount	13	350518	3/8"-16 Nylock Jam Nut SS
3	350027	10-32UNF x 1 1/2" Std SS HHMS	14	300208	.50" Convoluted Split Wire
4	350011	10-32 NF Nylock Nut SS	15	300202	Extra Flex Nylon Tubing .25" OD
5	350229	10 Flat Washer SS	16	320514	Silencer .25 Tube Plastic
6	350060	1/4-20 x 3/4" Hex Head Bolt	17	300146	18 AWG 300V Braided Wire, Black
7	350161	1/4" Flat Washer SS			
8	350286	1/4 ID x 1 OD Fender Washer SS			
9	340528	Nylon Bushing .50 OD x .25 ID x .125			
10	300160	600V PVC Hook-Up Wire G/Y			
11	330161	16-14 3/8 Ring Terminal			



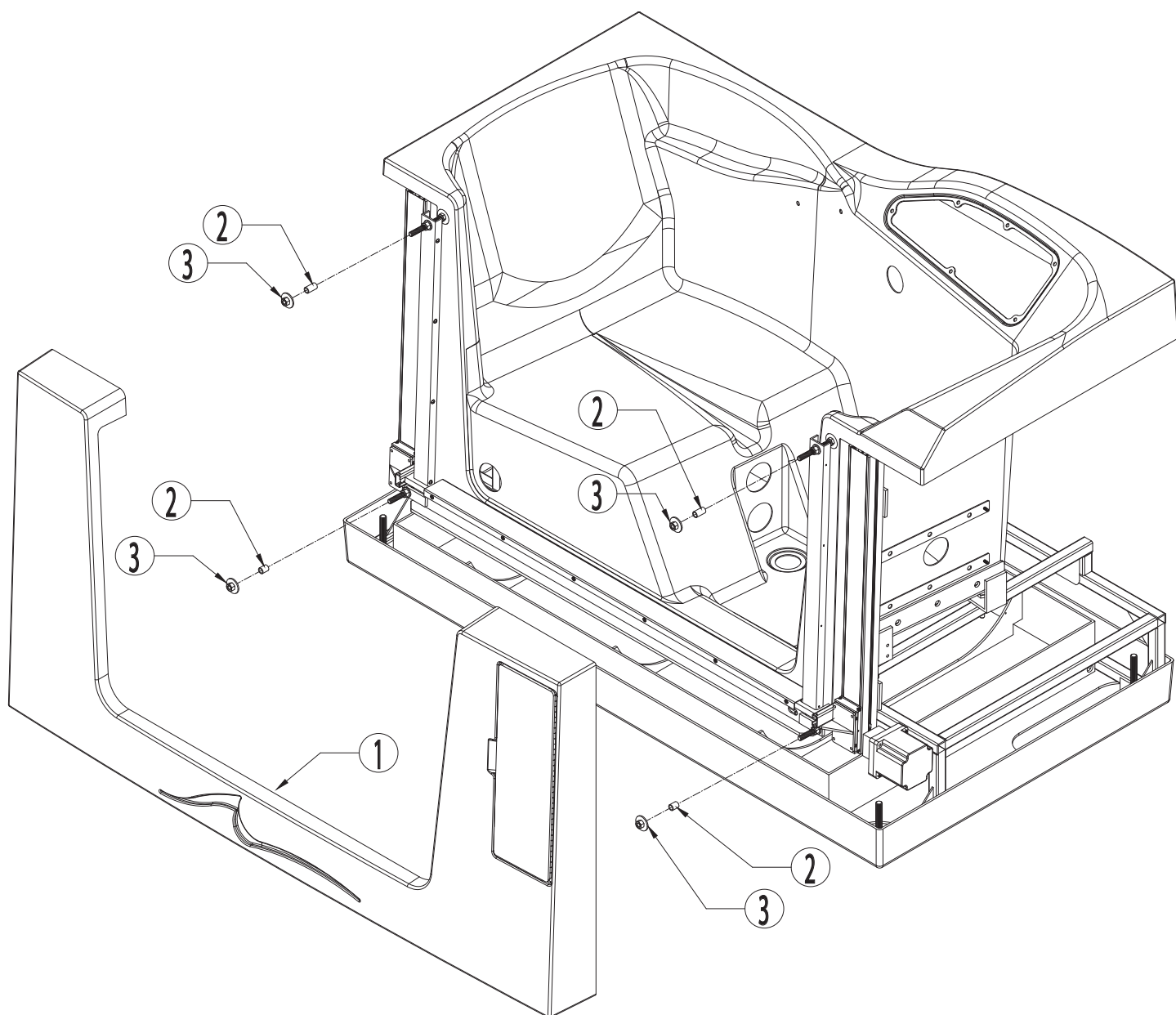
Electrical Box Assembly (215158) (2012 - Present)

Item	Part #	Description	Item	Part #	Description
1	330139	Power Cord, 10' Hospital Grade	7	330220	Stepper Drive
2	330231	Power Supply 110VAC/24VDC			
3	215157	DIN Rail Sub-Assembly Essence			
4	215159	Pneumatic Release Valve Assy			
5	380050	Air Pump 24 VDC			
6	330219	PLC			



Front Panel (2011 - 2014)

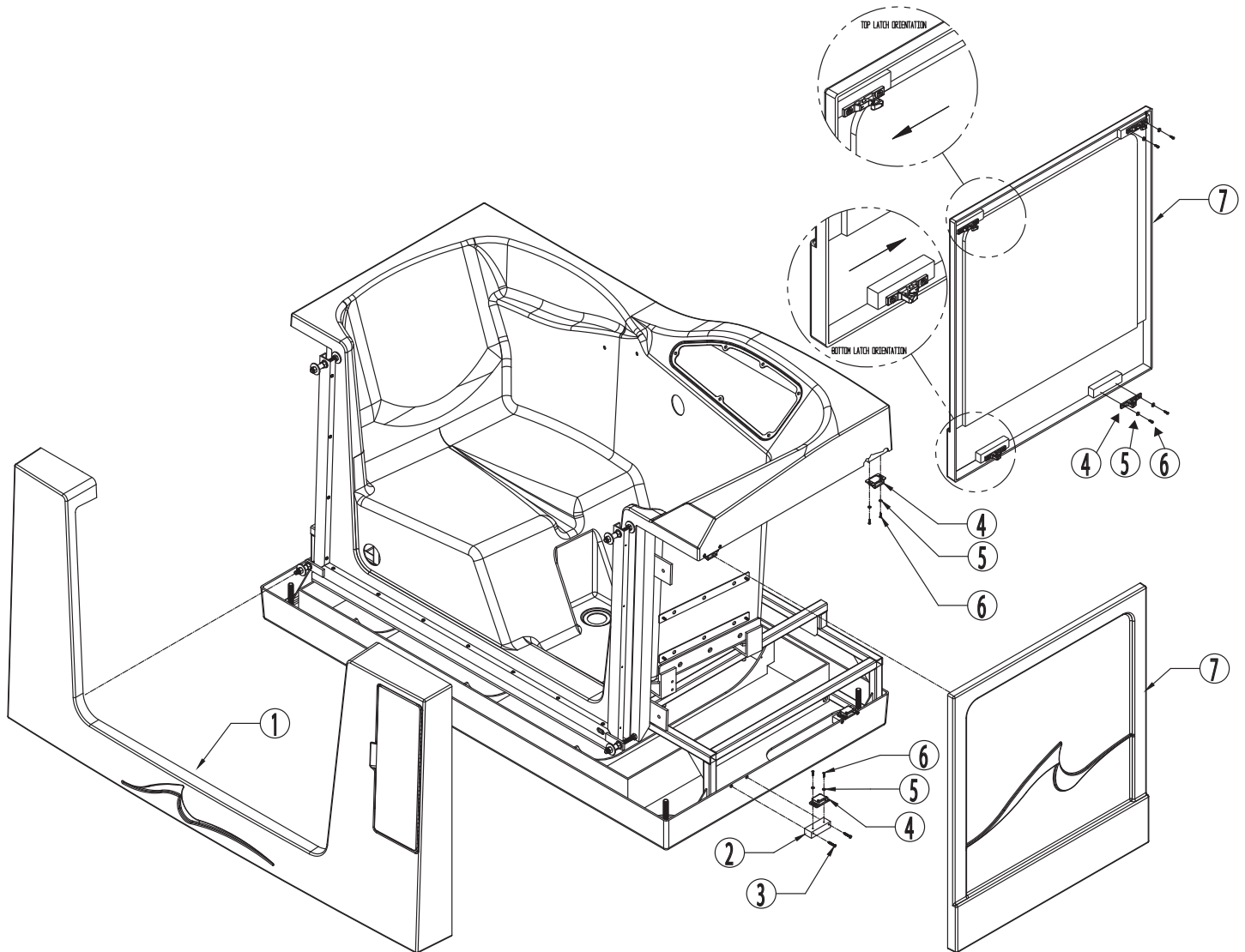
Item	Part #	Description
1	215135	Front Panel Assembly Earth-Tone Granite or White
2	300177	Flexible PVC 3/8 x 1-1/4 inches
3	215139	Front Panel Hardware Sub-Assembly



Right Hand Side Panel View (2011 - 2014)

Item	Part #	Description
1	215135	Front Panel Assy Earth-Tone Granite or White
2	400949	PVC Block
3	350080	8-18 x 1" FHPSMS
4	350560	Grabber Catch w/Keeper
5	350225	#4 Flat Washer

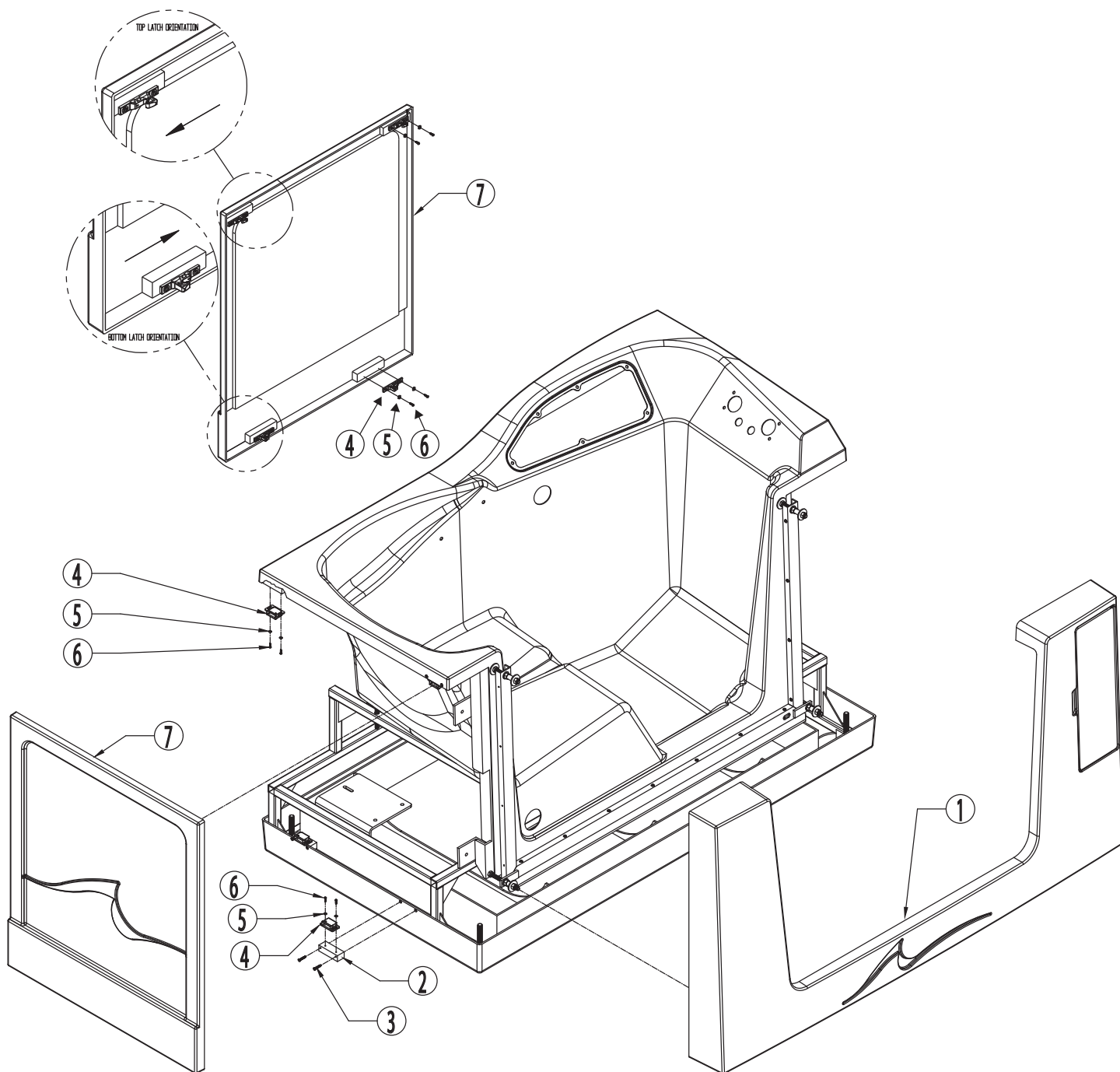
Essence™ Spa Parts Manual		
Item	Part #	Description
6	350072	4-24 x 1/2" PHPSMS
7	215137	Side Panel Assy Earth-Tone Granite or White



Left Hand Side Panel View (2011 - 2014)

Item	Part #	Description
1	215135	Front Panel Assy Earth-Tone Granite or White
2	400949	PVC Block
3	350080	8-18 x 1" FHPSMS
4	350560	Grabber Catch w/Keeper
5	350225	#4 Flat Washer

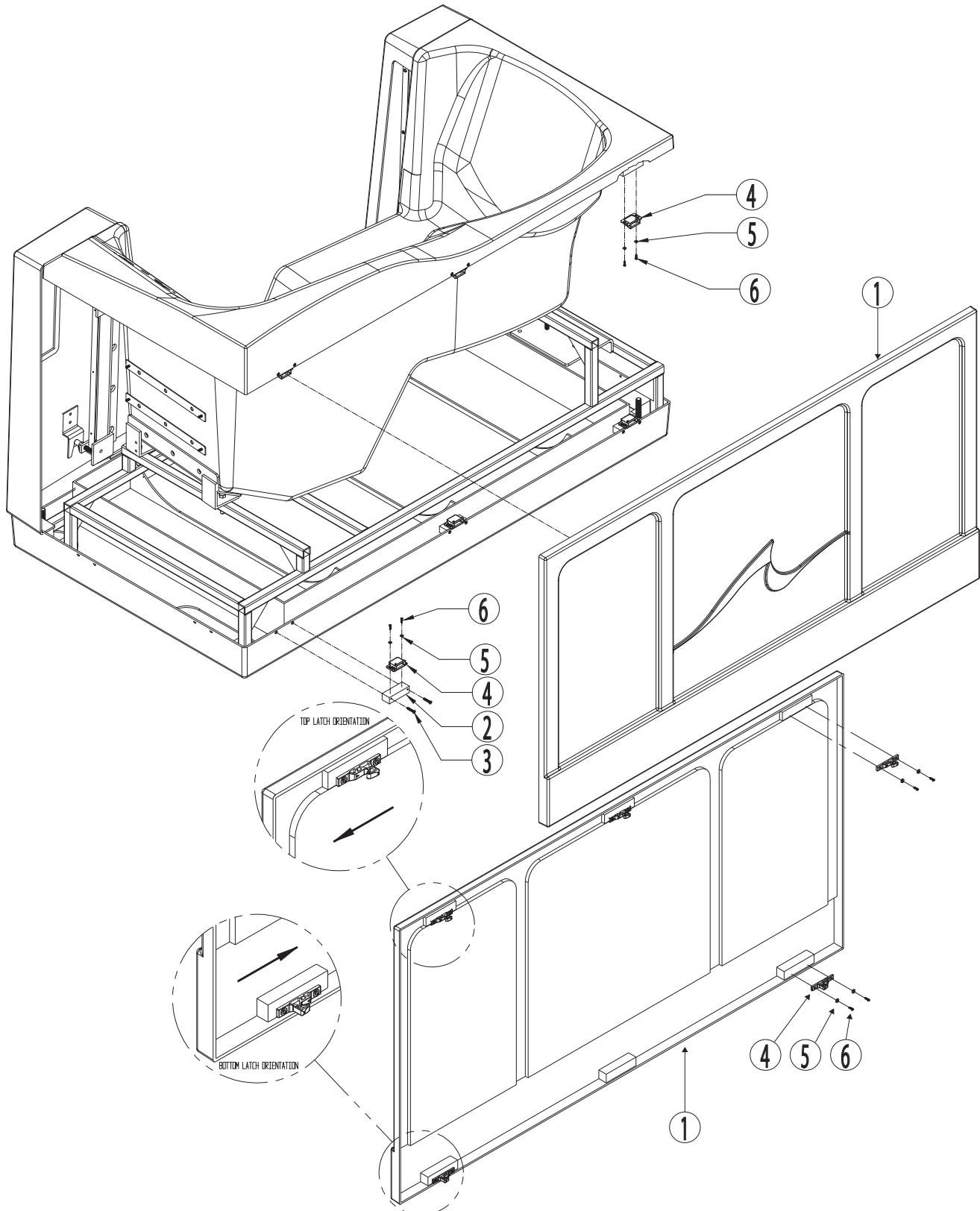
Item	Part #	Description
6	350072	4-24 x 1/2" PHPSMS
7	215137	Side Panel Assy Earth-Tone Granite or White



Back Panel View (2011 - 2014)

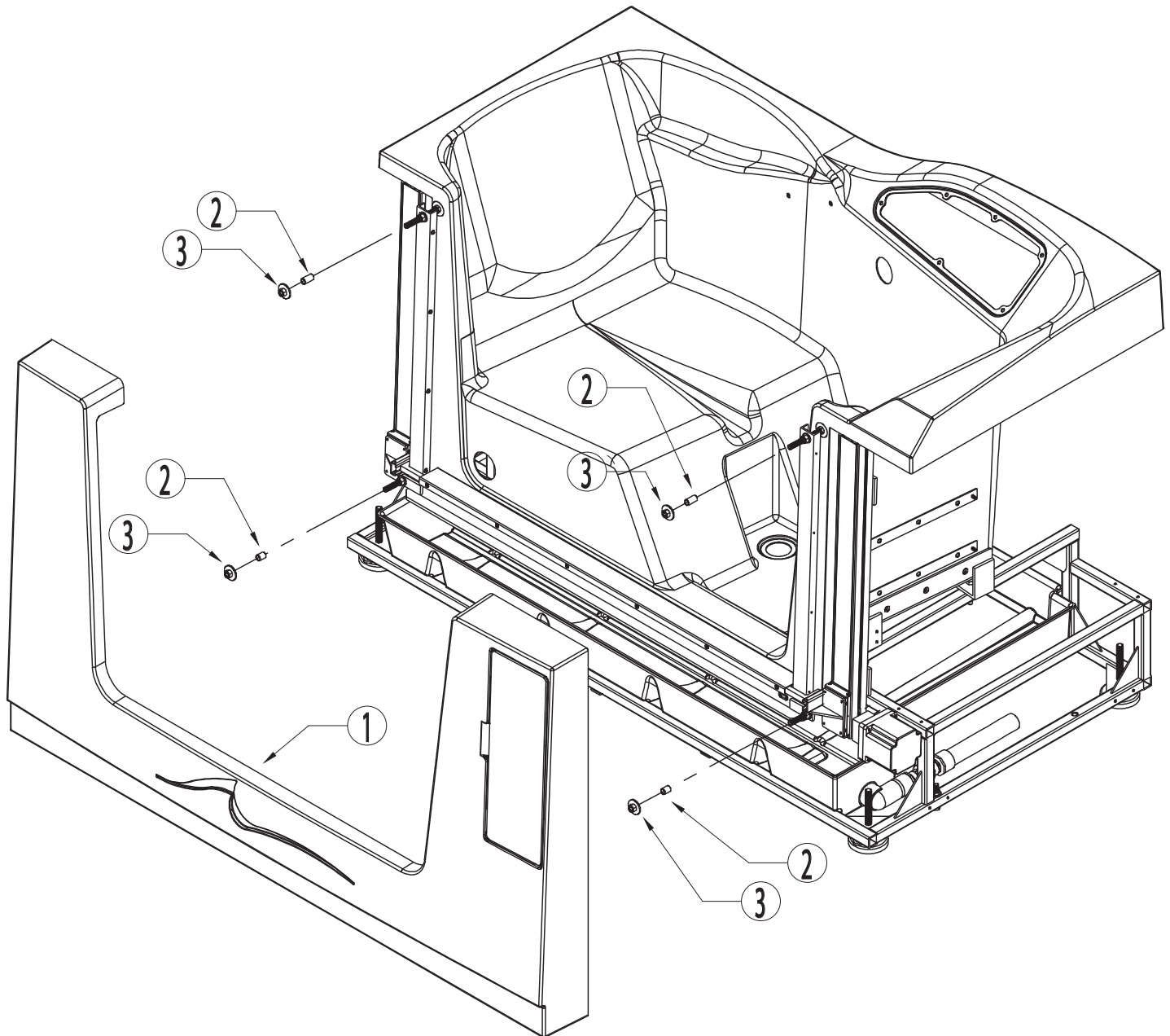
Item	Part #	Description
1	215138	Back Panel Assy Earth-Tone Granite or White
2	400949	PVC Block
3	350080	8-18 x 1" FHPSMS
4	350560	Grabber Catch w/Keeper
5	350225	#4 Flat Washer

Item	Part #	Description
6	350072	4-24 x 1/2" PHPSMS



Front Panel View (2014 - Present)

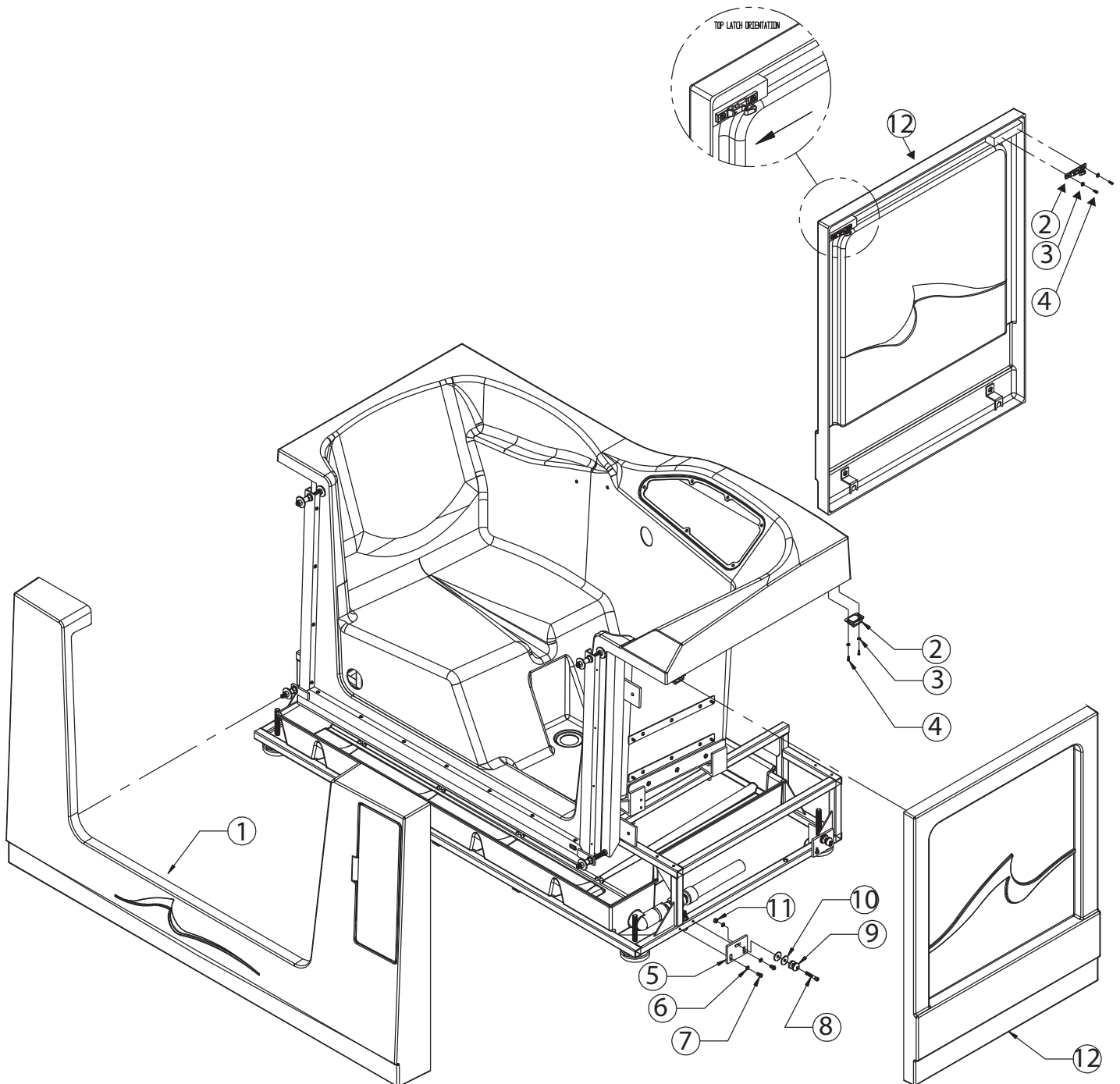
Item	Part #	Description
1	215161	Front Panel Assembly Earth-Tone Granite or White
2	300177	Flexible PVC 3/8 x 1-1/4 inches
3	215139	Front Panel Hardware Sub-Assembly



Right Hand Side Panel View (2014 - Present)

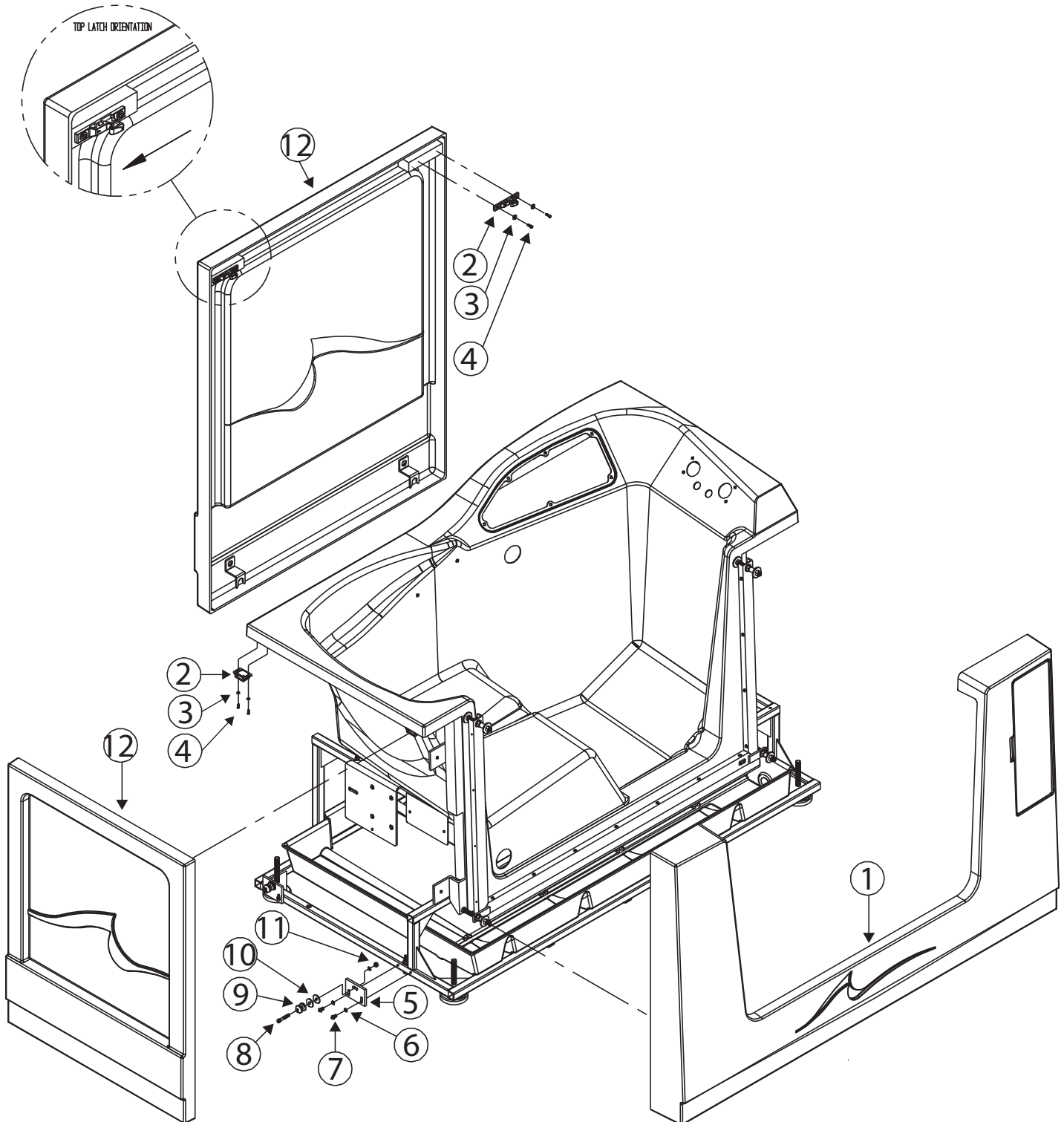
Item	Part #	Description
1	215161	Front Panel Assy Earth-Tone Granite or White
2	350560	Grabber Catch w/Keeper
3	350225	#4 Flat Washer
4	350072	4-24 x 1/2" PHPSMS
5	401025	Adjustable Panel Bracket
6	350477	1/4 Star Washer

Item	Part #	Description
7	350388	1/4-28 x 1/2" BHSCS SS
8	350620	HSHCS .25-20 x 1.5 SS
9	420151	1/4-20 UNC Nylon Knob
10	350286	1/4 ID x 1 OD Fender Washer SS
11	350044	1/4-20 UNC Std Hex Nut SS
12	215172	Side Panel Assy Earth-Tone Granite or White



Left Hand Side Panel View (2014 - Present)

Item	Part #	Description	Item	Part #	Description
1	215161	Front Panel Assy Earth-Tone Granite or White	7	350388	1/4-28 x 1/2" BHSCS SS
2	350560	Grabber Catch w/Keeper	8	350620	HSHCS .25-20 x 1.5 SS
3	350225	#4 Flat Washer	9	420151	1/4-20 UNC Nylon Knob
4	350072	4-24 x 1/2" PHPSMS	10	350286	1/4 ID x 1 OD Fender Washer SS
5	401025	Adjustable Panel Bracket	11	350044	1/4-20 UNC Std Hex Nut SS
6	350477	1/4 Star Washer	12	215172	Side Panel Assy Earth-Tone Granite or White



Back Panel (2014 - Present)

Item	Part #	Description
1	215175	Back Panel Assy Earth-Tone Granite or White
2	400949	PVC Block
3	350080	8-18 x 1" FHPSMS
4	350560	Grabber Catch w/Keeper
5	350225	#4 Flat Washer

Item	Part #	Description
6	350072	4-24 x 1/2" PHPSMS

